

“What is the use of a house
if you haven't got a tolerable
planet to put it on?”

- Henry David Thoreau



HIGH PERFORMANCE
BUILDING SUPPLY

FOURSEVENFIVE.COM

Presenter - Oliver Klein

- Registered Architect (MA)
- Certified Passive House Consultant (CPHC)
- M.S. Materials Science (1993)
Thayer School of Engineering, Dartmouth College
- M.Arch (2008)
Boston Architectural College
- Father of 14-year-old



To **transform** the construction market towards **high performance construction** by providing high-quality **knowledge resources** and the best **products and systems** available on the market.

Our Mission



- You're seeking to **understand building science & high-performance construction**
- You're seeking **less toxic and more sustainable solutions.**
- You're in need of **resources to analyze risk, determine best materials and components.**
- You want to be supported in **understanding and implementing** those solutions.
- You need critical components **ordered and delivered to the jobsite** in a straightforward manner.

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VENTILATION



INSULATION



WINDOWS



ROOF DAYLIGHTING



HOT WATER



QUALITY CONTROL



High performance building components





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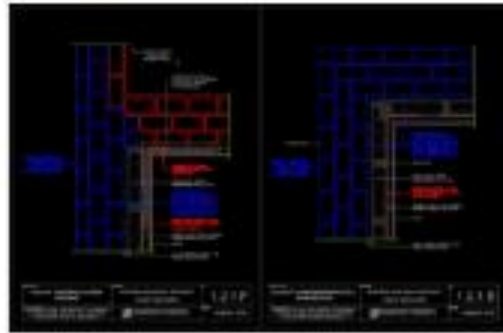




**MASONRY RETROFIT
SMART ENCLOSURE
EBOOK**

from **\$0.00**

ADD TO CART



**MASONRY RETROFIT
SMART ENCLOSURE
(DWG)**

from **\$0.00** /book

ADD TO CART



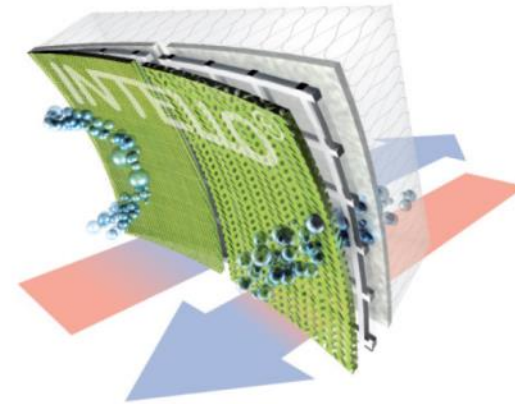
**MASONRY RETROFIT
HARDCOPY**

from **\$20.00**

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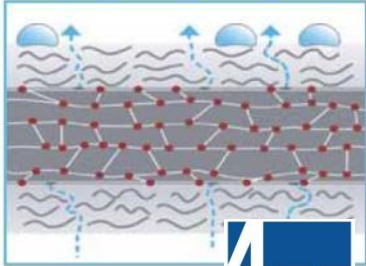
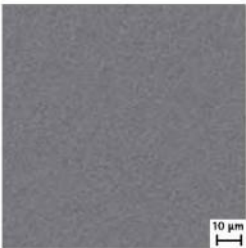
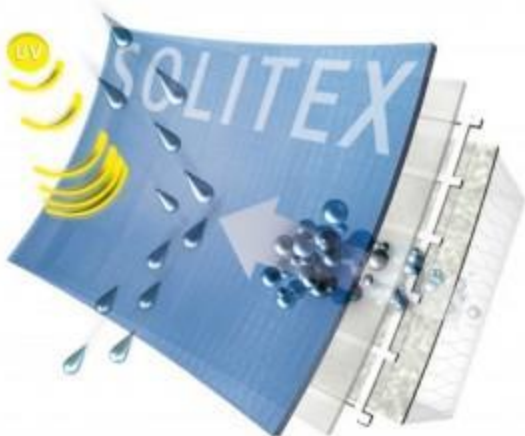
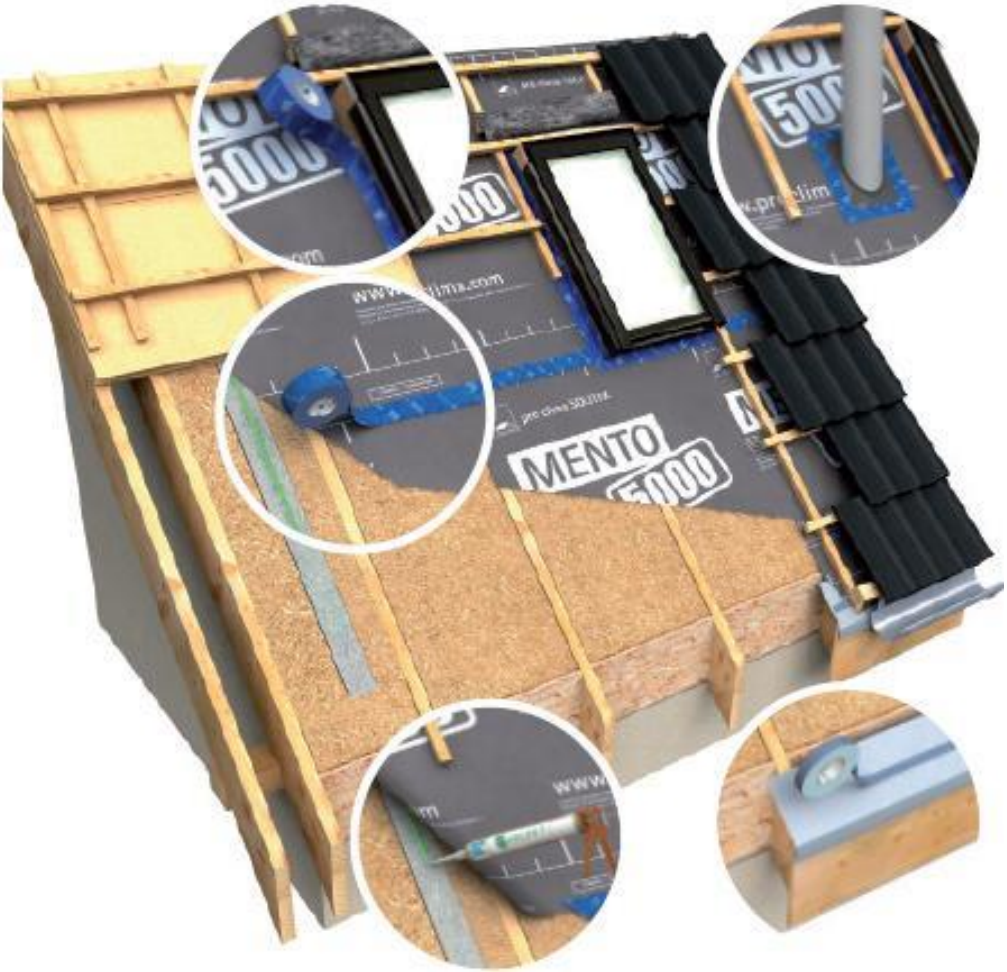
Knowledge Resources

Interior air sealing & vapor control



<p>TESCON PROFIL To connect to windows, doors and corners</p>	<p>CONTEGA FC To connect to plastered building components</p>	<p>ROFLEX Pipe gaskets for secure airsealing around large services.</p>	<p>INSTAABOX Installation box for airtight seals to cables surrounding outlets when a service cavity is not possible.</p>	<p>KAFLEX mono/duo Gaskets for airtight seals around cables and small pipes.</p>

Exterior air sealing & vapor control





ADHERO

Durable, monolithic self-adhered vapor-permeable WRB



INTELLO X

Waterproof, UV-rated Smart Vapor Retarder



Application

VISCONN liquid-applied air barrier can be spray applied as well as brushed. Use on interior or exterior for durable waterproof air seal. For masonry, CMU, wood sheathing, fiberboard, joists or joist bays. It simplifies air sealing of difficult junctions such as windows, roofs, walls, ceilings and floors connections.

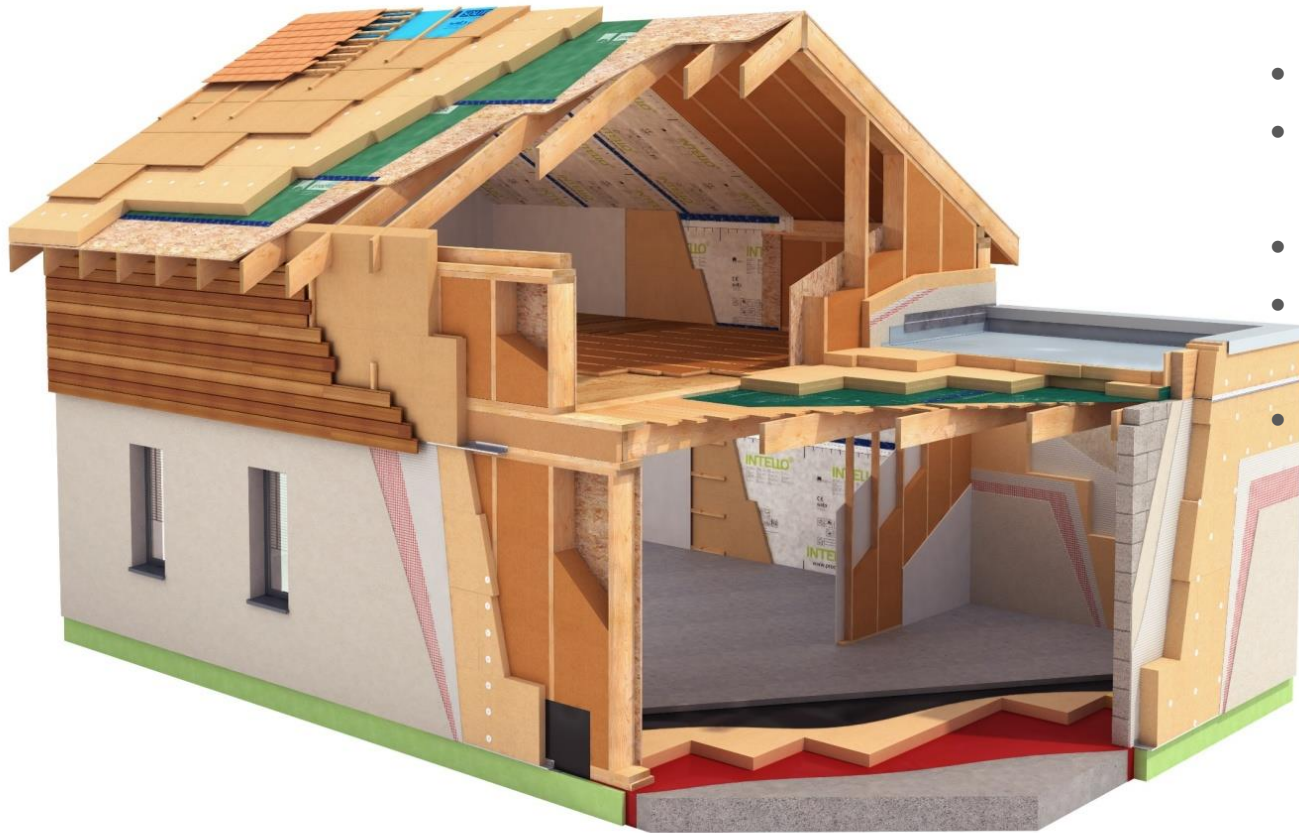


- Reliably seals all standard construction surfaces
- Permanent elasticity and high durability (after 12+ hr curing)
- Improves surfaces: bonds/solidifies substrate, subsequent coatings and acts as primer
- Can be plastered / stuccoed over
- Use for interior and exterior areas shielded from UV

VISCONN

Liquid-applied air barrier for robust connections and details

Wood fiber insulation boards/WRB



- Functions as weather resistive barrier
- Very vapor open
- Low embodied energy production
- Carbon sink
- Renewable resource material
- Roofs and walls



GUTEX®



Product Specifications

Applications

- Floor
- Pitched Roof
- Flat Roof
- Wall

Properties

- Doubles as WRB: meets ASTM
- Tongue & groove
- R-Value: 3.7/in
- Thickness: $1\frac{9}{16}$ " - $7\frac{7}{8}$ " (40mm - 200mm)
- Perm rating: 44/in



Gutex MULTITHERM



Gutex ULTRATHERM

Product Specifications

Applications

- Roofs

Properties

- Doubles as WRB
- No additional roof underlay necessary
- Tongue & groove
- R-Value: 3.4/in
- Thickness: 2" - 6 5/16"
(40mm - 160mm)
- Perm rating: 44/in



Product Specifications

Applications

- Floor
- Pitched Roof
- Flat Roof
- Wall

Properties

- No paraffin= cheaper, can be used as an R-value booster
- R-Value: 3.6/in
- Thickness: $1 \frac{9}{16}''$ - $4 \frac{3}{4}''$
(40mm - 120mm)
- Perm rating: 44/in



Gutex THERMOSAFE WD



Product Specifications

Applications

- Dense pack/loose fill

Properties

- Self supporting from 1.8 lbs/cf when dense packed
- R-value: 3.8/in
- Airflow resistivity (kPa*s/m²) >5
- Perm rating: >100/inch



Gutex THERMOFIBER



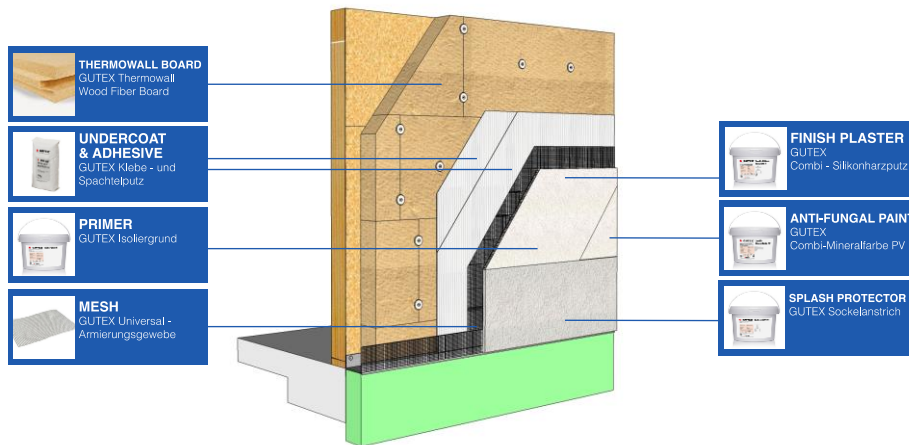
Product Specifications

Applications

- Exterior Insulation Finish System (EIFS)

Properties

- Can come in different size boards, thicknesses and board edges
- R-value: 3.6/in
- We supply the stucco system
 - Adhesive, plaster, paint, fasteners, drip beads, etc.
- Thickness: $1\frac{9}{16}$ " - $7\frac{7}{8}$ " (40mm - 200mm)
- Perm rating: 44/in



Gutex THERMOWALL

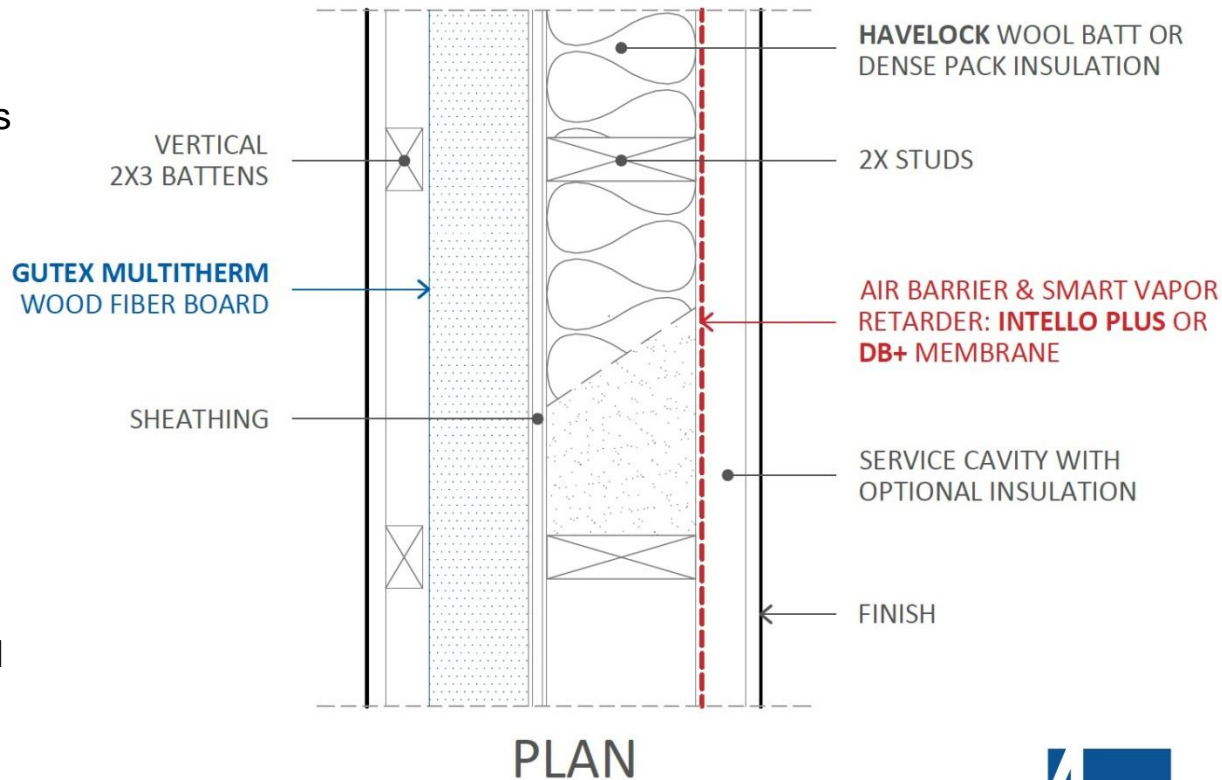
Sheep's Wool Insulation



The Smart Wall (& Roof)

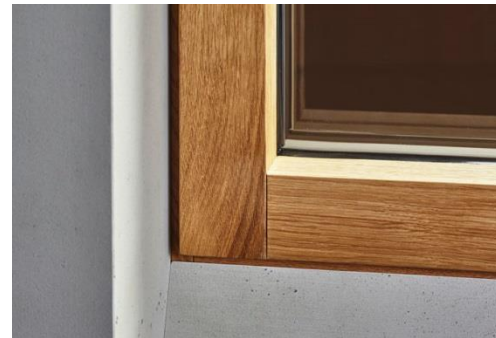
Inside to outside:

- Interior finish
- Service cavity (with optional additional sheeps' wool insulation) – for wiring, outlets and other services.
- Interior air barrier and vapor-intelligent membrane
- Framing with Sheep's Wool insulation
- Structural sheathing (from boards to exterior grade gypsum board)
- Continuous GUTEX wood fiberboard exterior insulation and WRB
- Furring strips for back-vented rainscreen.
- Exterior siding rainscreen



BEWISO

Best
Window
Solution



THERMAL TRANSMITTANCE

Uw max 0.11 btu/h ft²F

NOISE PROTECTION

35 dB

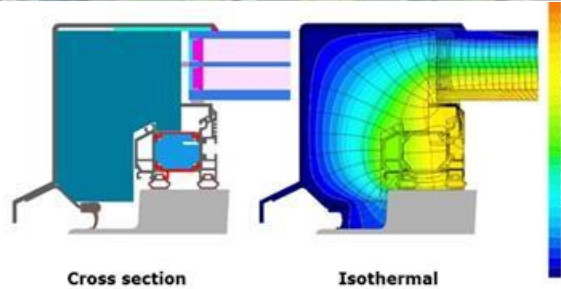
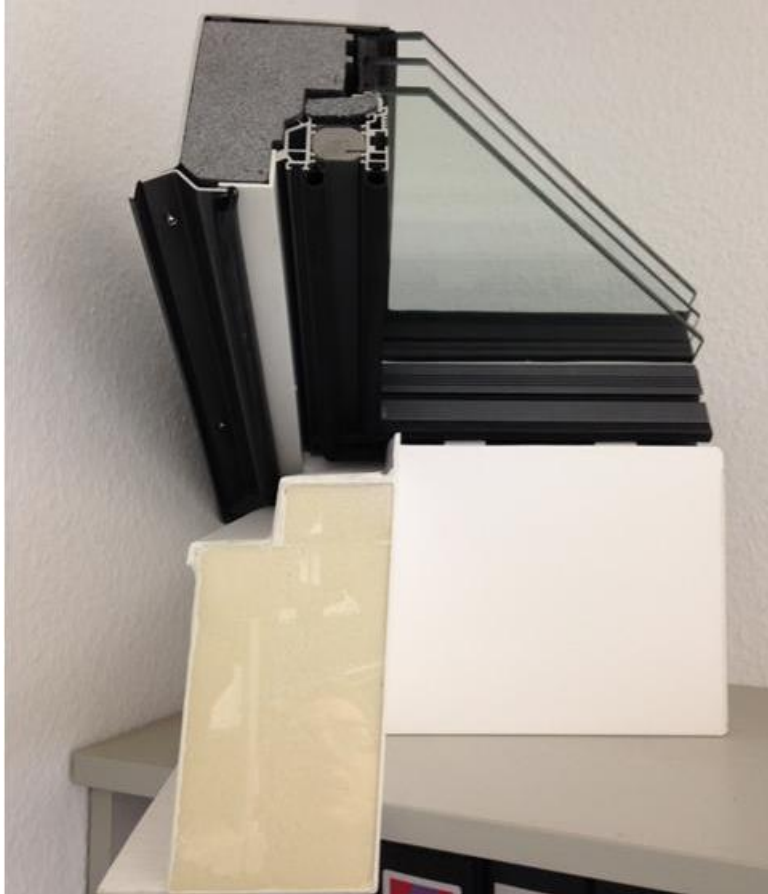
TRIPLE-GLAZING

Ug max 0.09 btu/h ft²F

ISO-GLASS THICKNESS

Up to 79mm

Roof Daylighting



Heat Recovery Ventilation

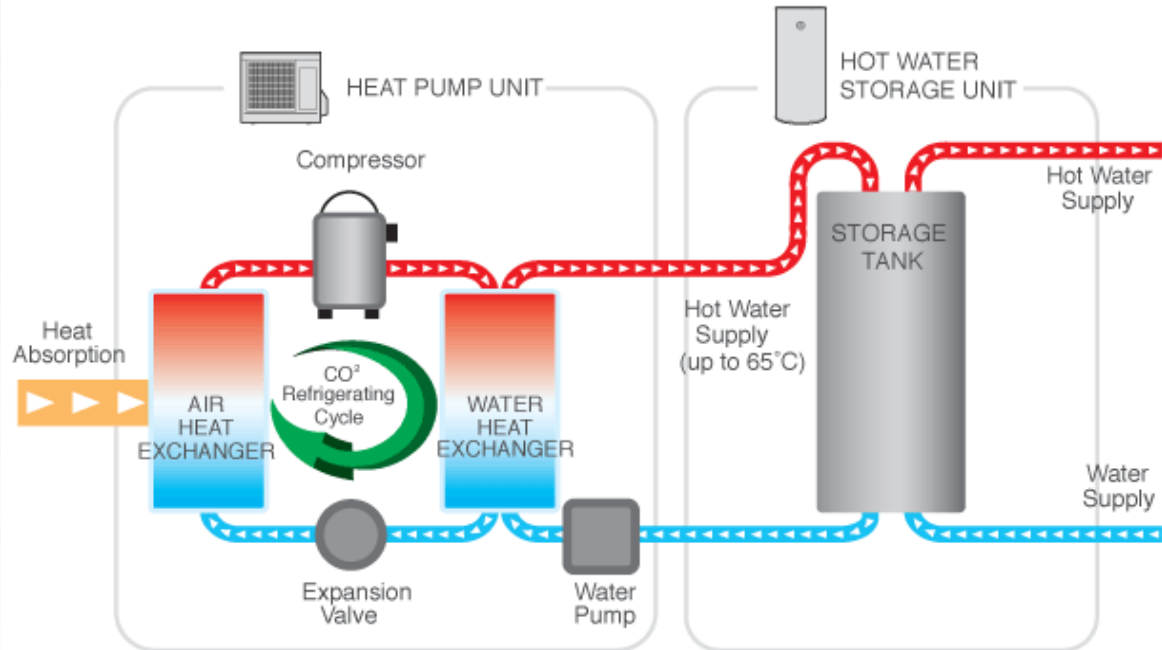


e2

- 90.6% efficient
- Very quiet
- Through wall, ductless HRV



Heat Pump Water Heater



- 2 part system, 43 or 83 gallon tank coupled with a 4.5 kW (15,400 Btu/h) capacity inverter compressor outdoor unit
- Refrigerant Type: CO₂ (R744)



High Performance Gets Real



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High Performance Gets Real

AIACES475002

Oliver Klein

January 8, 2020



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Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.

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Course Description

Truly high performance or Passive House certified projects have gone from being an idealistic aspiration to a tangible reality in less than a decade. Enough time has passed to have examples, stories, and data to reflect on the first generation of these buildings and learn from their example. This presentation is a series of case studies about the methods, materials, and successes.

Learning Objectives

At the end of the this course, participants will be able to:

1. Describe attributes of high performance building enclosures and mechanical systems, and how they contribute to the long term health and comfort of building occupants.
2. Outline known challenges in use of materials and components in making high performance buildings.
3. Describe what is meant to have a systems approach and how it differs from conventional approaches in making more predictable and cost-effective high performance buildings.
4. Outline critical criteria in how data collection informs the improvement of building performance and the protection of occupant health and comfort.



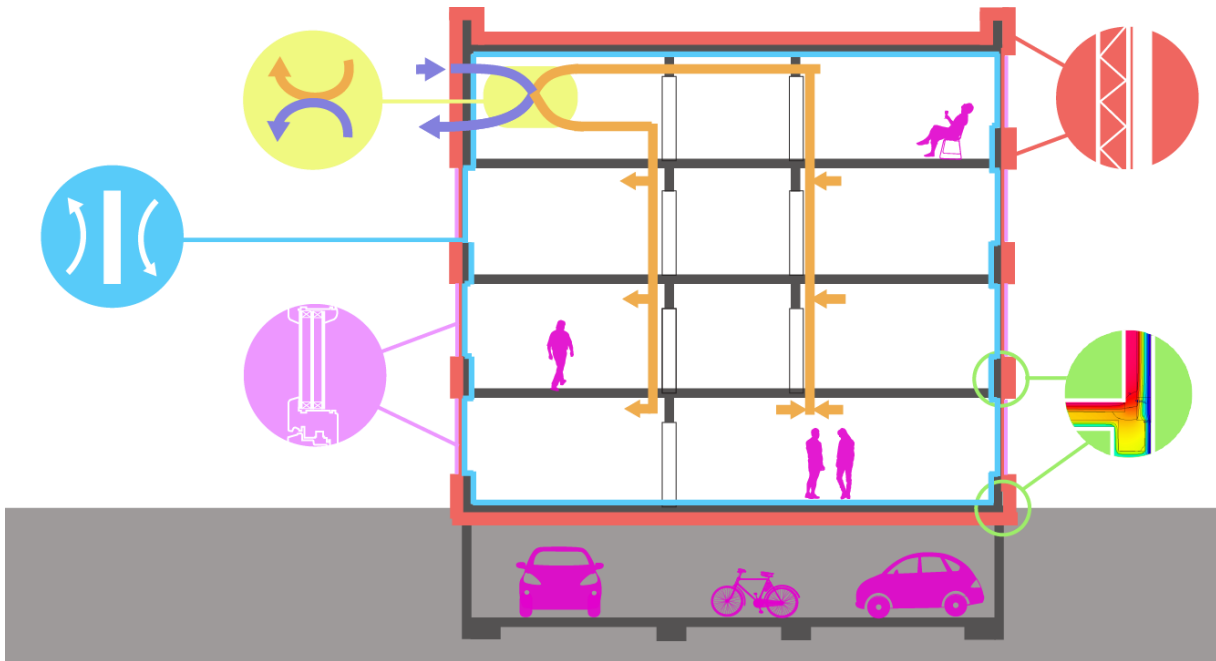
*Firmitas, Utilitas,
and Venustas*
(Firmness, Commodity,
and Delight)

- Comfortable
- Healthy
- Energy Efficient
- Resilient
- Affordable
- Aesthetically pleasing

High Performance Goals

Win-win

A very low energy building via optimized methods produces:



- Comfort
- Health
- Affordability
- Efficiency
- Predictability
- Security
- Resiliency
- Climate Mitigation
- Renewables Transition

Passive House: Aiming Higher

What makes Passive House different?

Integrated Goals & Methodology:

1. Focus on Passive Elements:

- Orientation
- Massing
- Insulation
- Airtightness
- Windows
- Doors
- Passive Heat Gains

2. Fixed Performance Goals:

- **Heating:** 4.75Kbtu/sf²*yr demand or 3.17 btu/hr*s² **peak load**
- **Cooling & Dehumidification:** 4.75Kbtu/sf²*yr + climate specific dehumidification
- **Primary Energy:** ~38Kbtu/ft²*yr
- **Airtightness:** Tested limit 0.6 ACH50

3. Calculated Energy Balance:

- **Passive House Planning Package (PHPP)**



“Peak Load Equivalent”

For 1,000 sq ft house

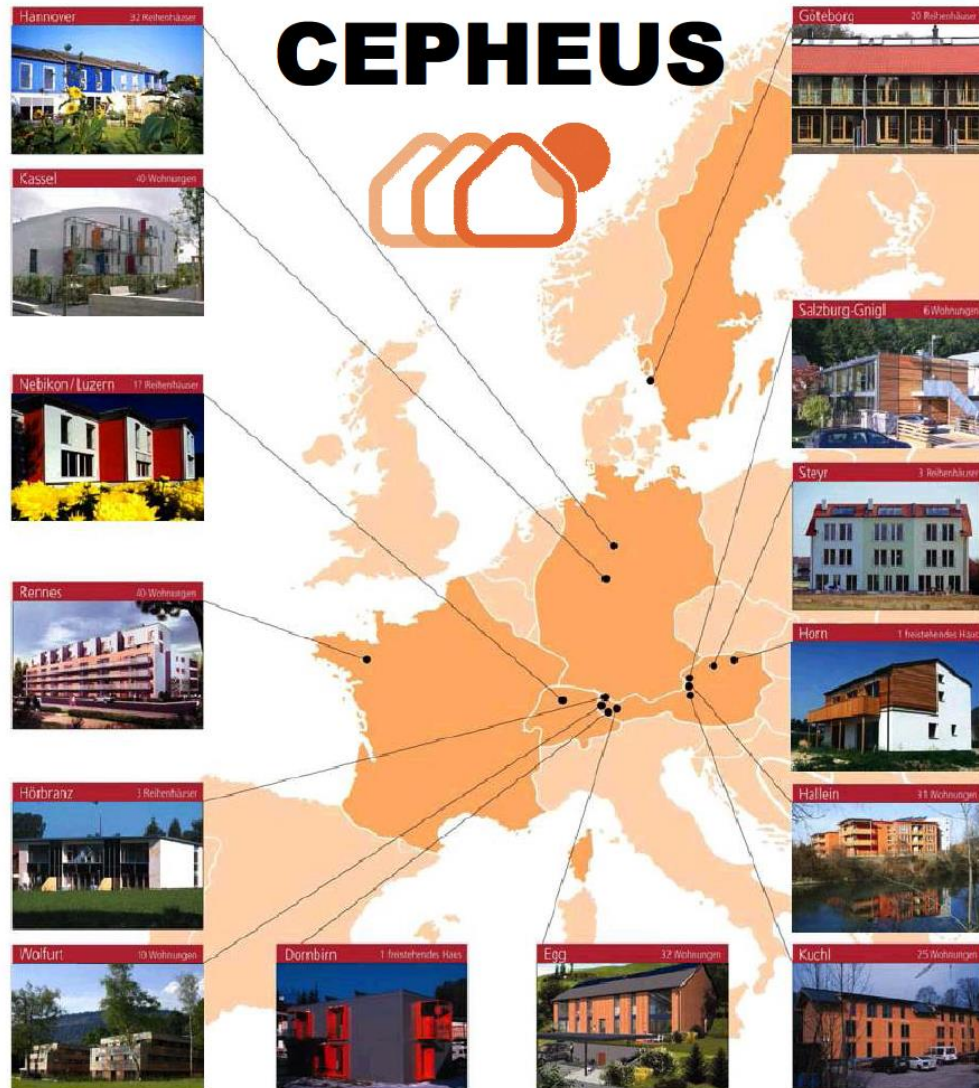
Peak load is the original “Source EUI” metric. The calculation now is for Primary Energy Renewable (PER) and is no longer directly comparable to EUI but still roughly corresponds to this original number for Passive House Classic certification.

PHIUS+ Separate set of targets and uses WUFI Passive

Verification of the Methodology

2000:

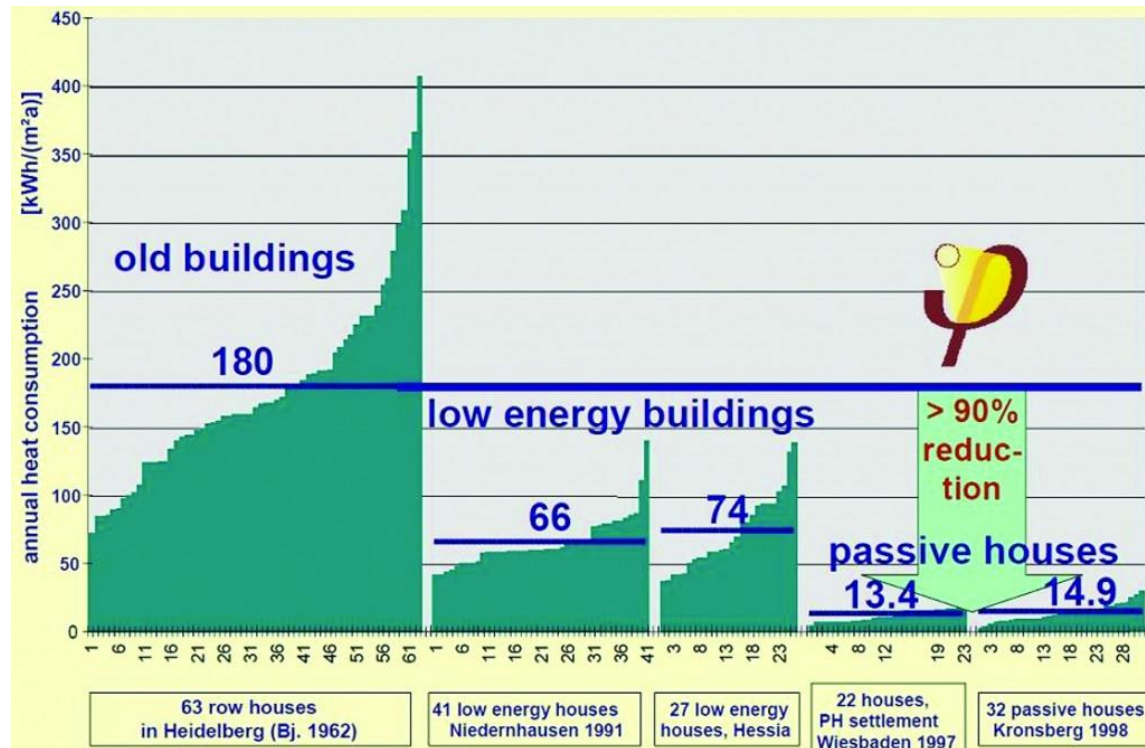
**250 dwelling units
in 14 different
building projects
as Passive House
Buildings**



Delivers comfort with dramatic energy savings:

Approx **90%**
reduction in heating & cooling

Up to **75%**
reduction in total energy usage.



Supports renewables transition:



- **Path to Net-Zero Buildings & more.**
- Allows switching to all electric buildings.
- More even utility demand profile.
- Primary Energy Renewable (PER) Calculation optimizes building energy use for 100% renewable grid.



Bold Implementation

BRUSSELS, 2015: All buildings, private, public, new and retrofitted **mandated** Passive House performance.



EUROPE, 2020:

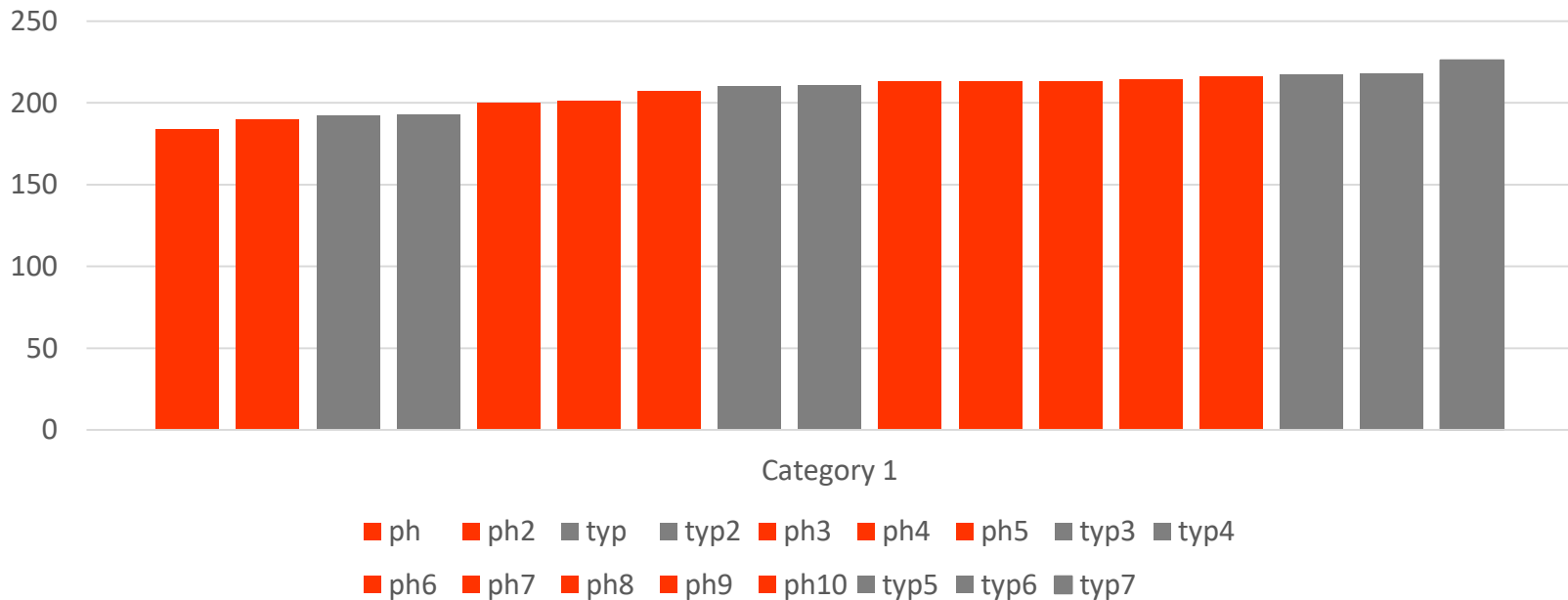
Nearly zero-energy buildings.



NYC (& Vancouver...)

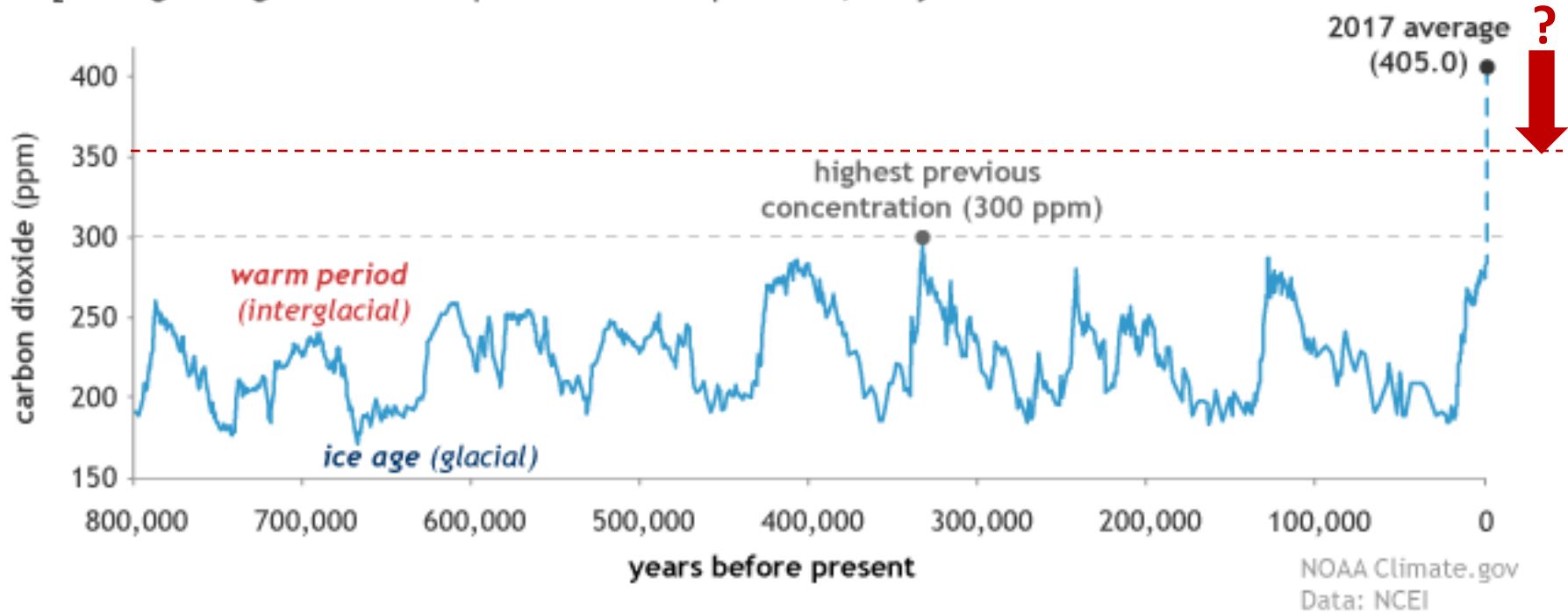
Not Typical “Cost-Plus” Paradigm

PHFA Multifamily Housing Around Philadelphia Region =
17 Buildings



\$206/sf vs. **\$208/sf** average

CO₂ during ice ages and warm periods for the past 800,000 years



1. The world turned upside down
2. Climate Change!
3. Buildings Huge Problem
4. Dramatic Answers Needed

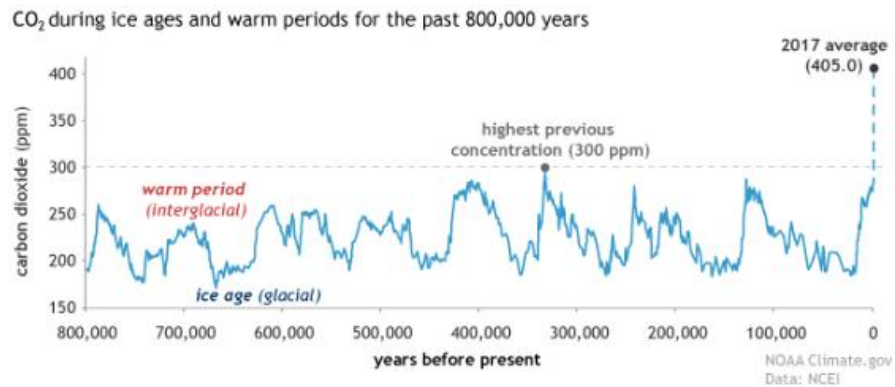
What's the Problem?



Build like the future depends on it.

Smart Enclosure Introduction

In the 20th century, builders used giant energy resources and chemical-based materials to conquer the vagaries of nature. Our buildings now contribute approximately 45% of total US greenhouse gas emissions (Architecture 2030, 2013). And while scientists tell us a stable climate is assured at atmospheric CO₂ concentrations of 350 parts per million (Hansen et al., 2008), today concentrations are rising past 410 parts per million.



Smart Enclosure: Higher Still



No Time is Left, **Let's Act**

**BUILD
SUSTAINABLY**

- Lower Embodied Carbon
- Greater Carbon Sequestration
- Lower Toxicity
- More Natural Materials

**BUILD
HIGH PERFORMANCE**

- Smart Vapor, Air & Thermal Control
- 100+ Year Durability
- Fully Integrated Performance

Seven Principles of a Smart Enclosure



Lincoln Cathedral

Smarts embedded in the architecture



Tree of Life

Knowledge Ecosystem

1. Principles
2. Tiers
3. Assemblies
4. Resources
 1. eBooks
 2. DWG files
 3. Picture libraries
 4. Video libraries

Smart Enclosure Ecosystem

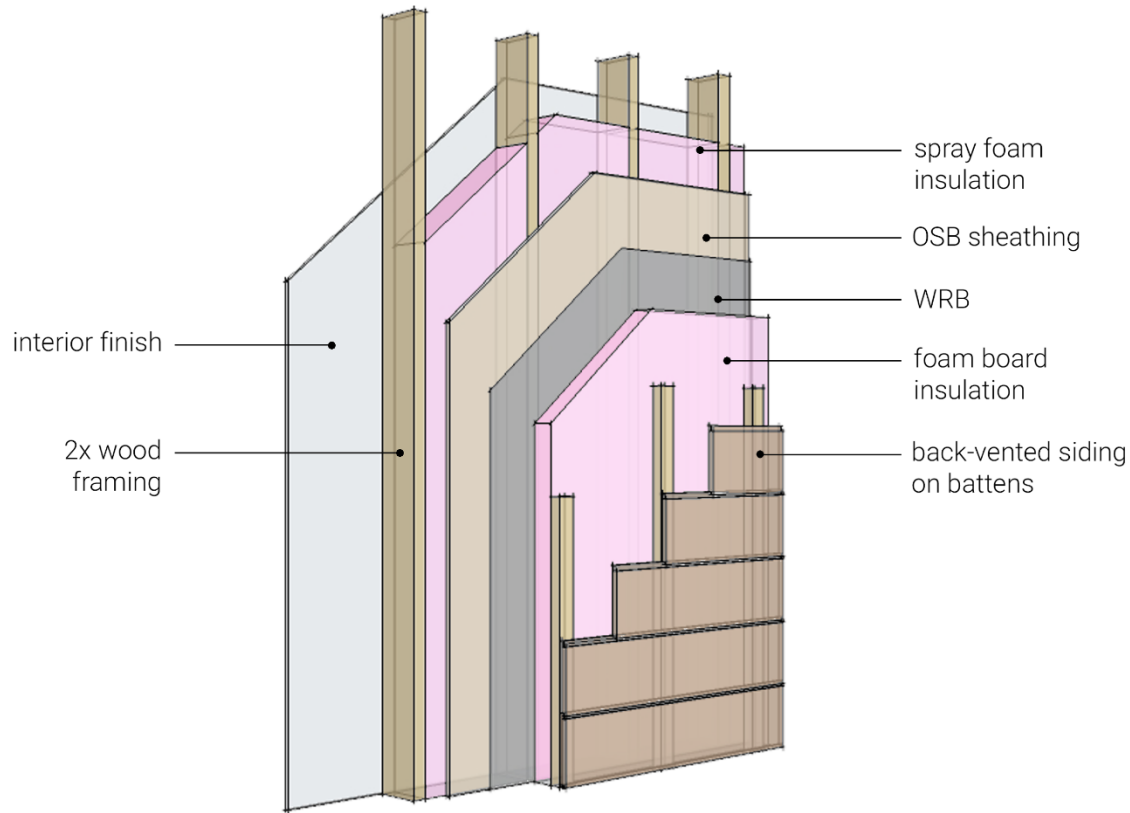
INDUSTRY DEFAULT
Unhelpful Habit

TIER 1
Modified Default

TIER 2
Simplified and Improved

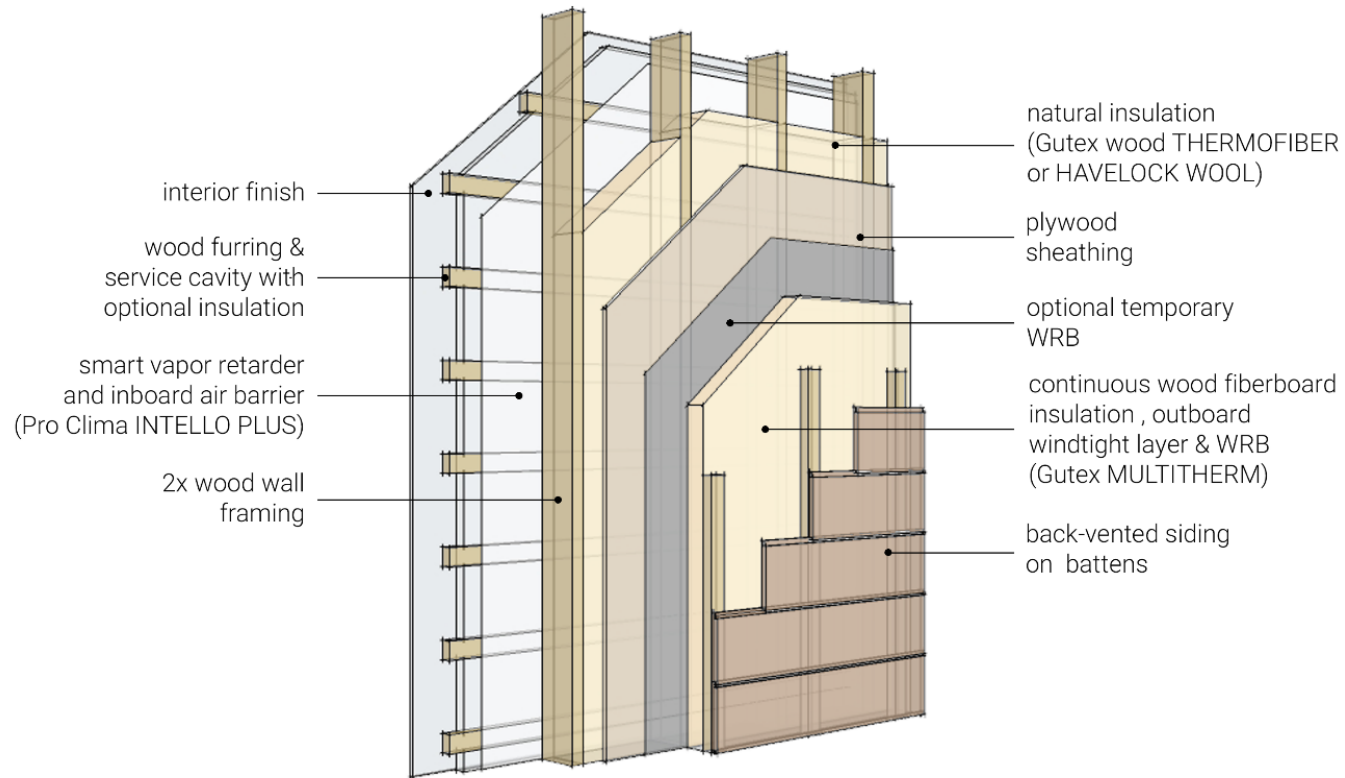
TIER 3
Optimized Performance

Three Tiers



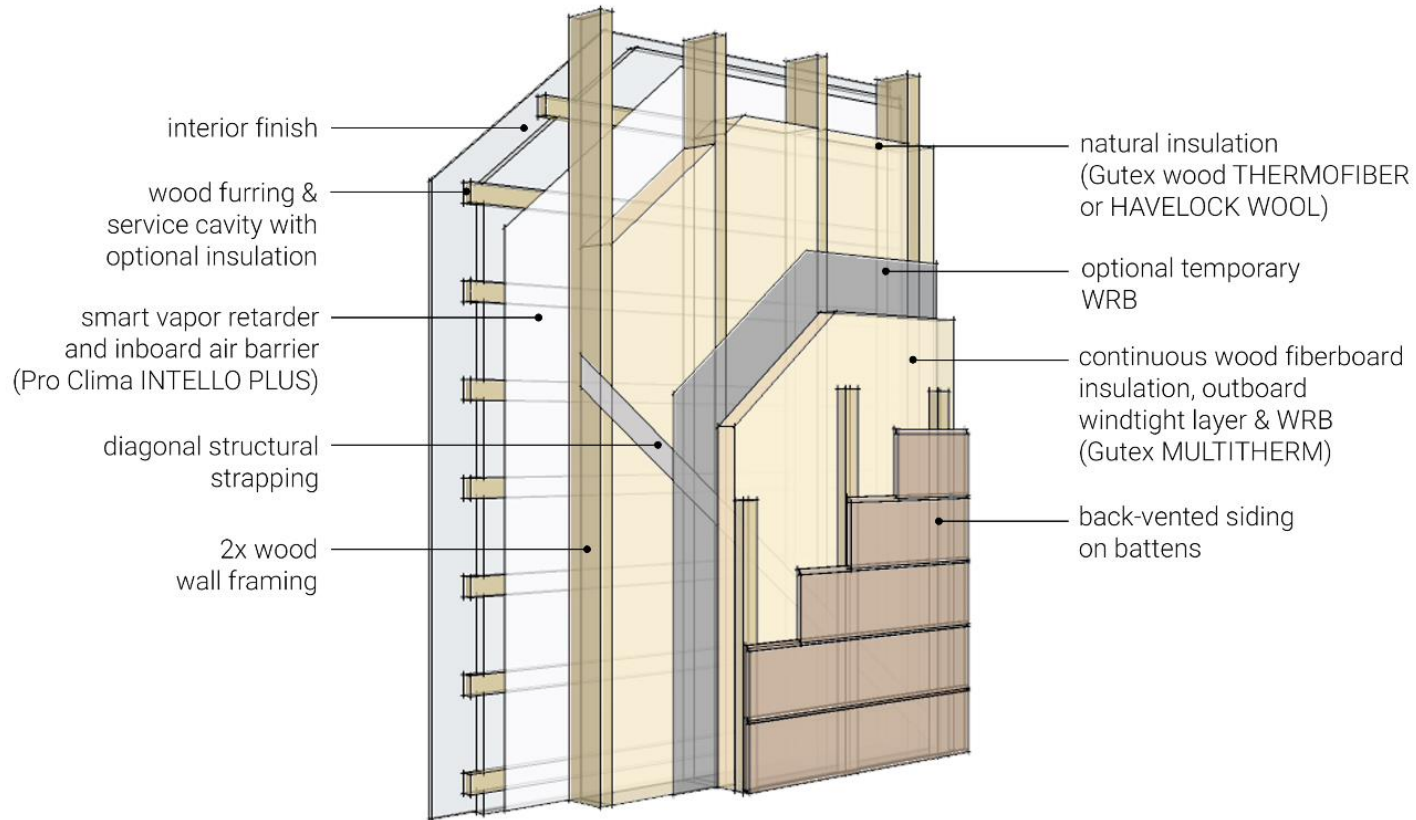
- High embodied carbon, low sequestration, greater toxicity and less resilience.

Industry High-Performance Default



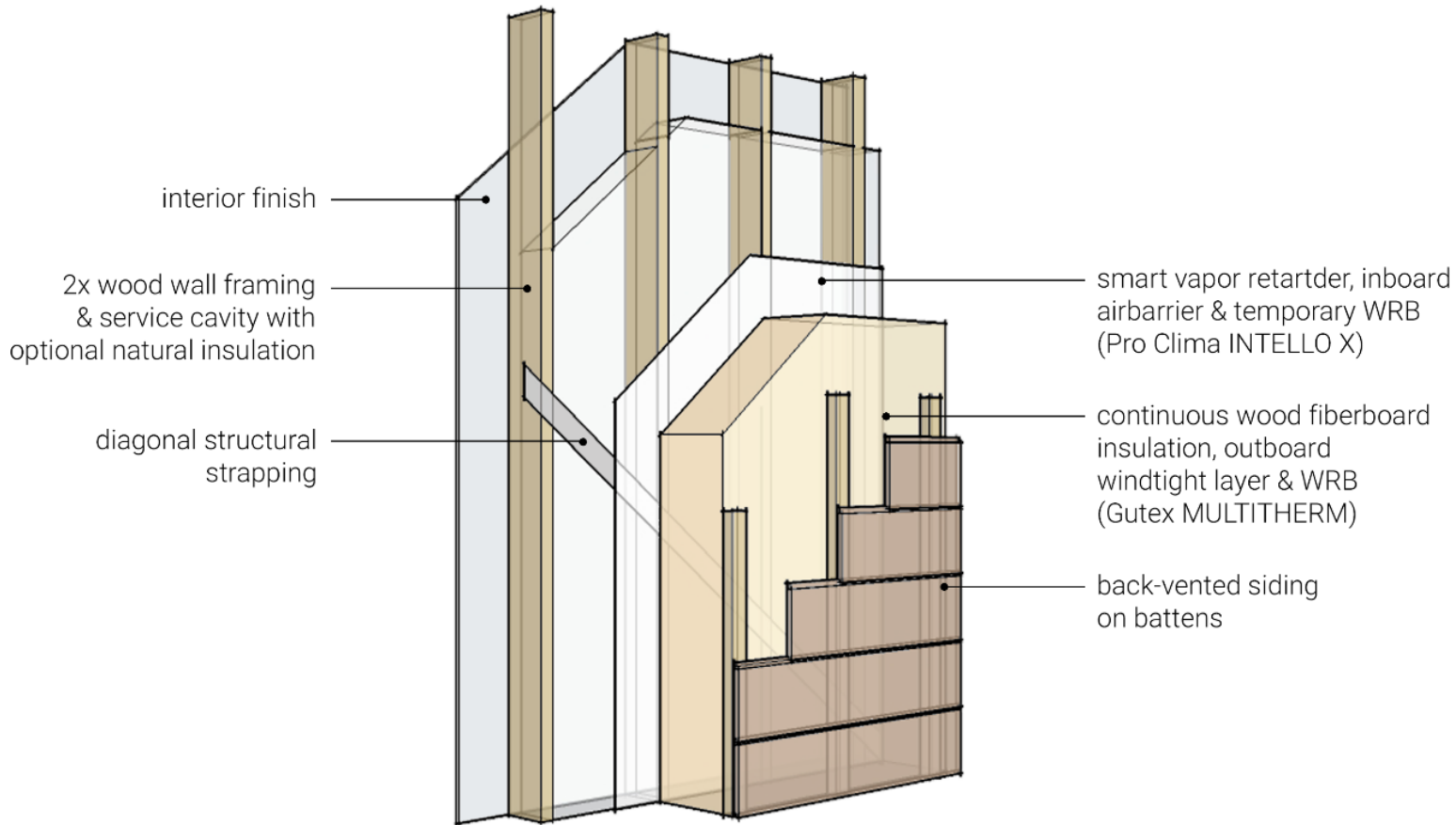
- Tier 1 modifies common construction practice at a superficial level, but fundamentally transforms its capabilities

Tier 1: Modified Default



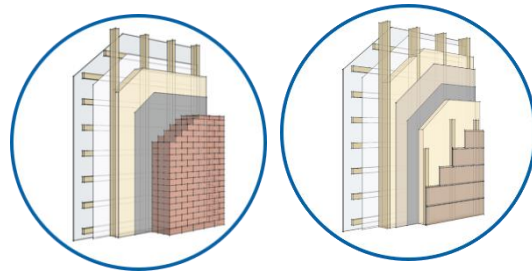
- Tier 2 reduces the amount of materials and simplifies the design.

Tier 2: Simplified & Improved



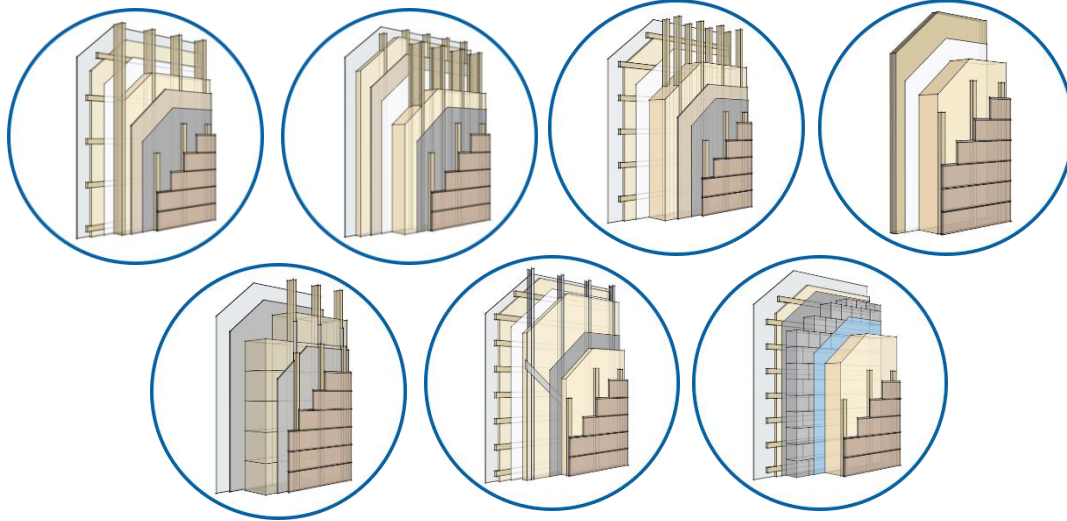
- Tier 3 further reduces the layers and complexity, while providing greater future flexibility and robustness.

Tier 3: Optimized Performance



Retrofits

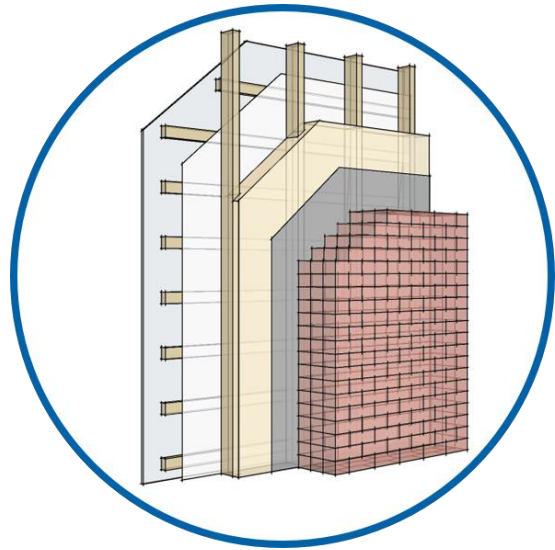
- Masonry Retrofit
- Wood Frame Retrofit



New Build

- 2x Wood Framing
- I-Joist Outrigger
- Double Stud
- Mass Timber
- Straw Bale
- Metal Frame
- Concrete

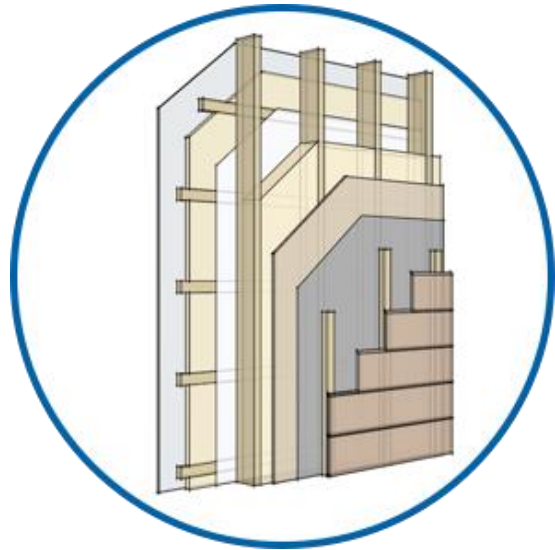
The Assemblies



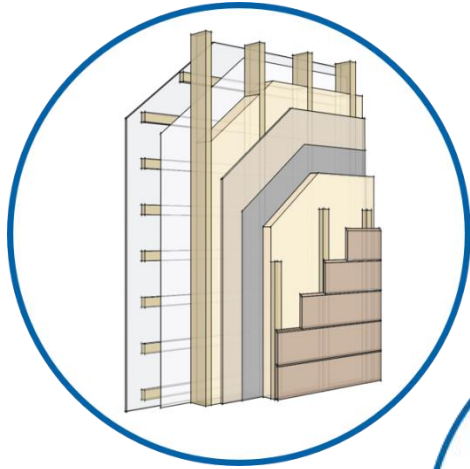
- Masonry Retrofit
- Wood Frame Retrofit

If possible, **chose renovation** before new build, because it's the smartest form of construction. Renovating and reoccupying old buildings is rightly considered, itself, an act of sustainability.

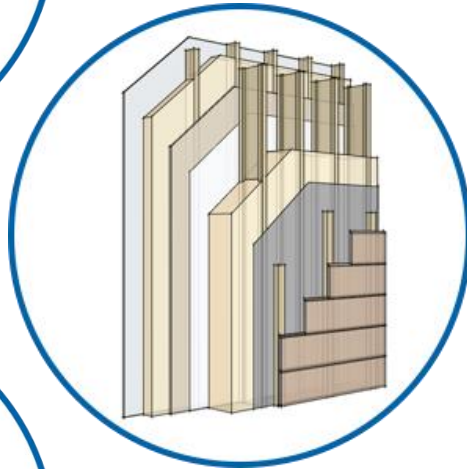
Using the existing structure can mean **50% to 75% less embodied carbon**, on day one of occupancy, than a new building would generate.



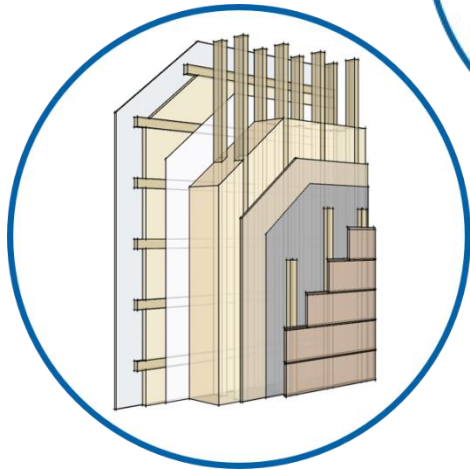
The Retrofits



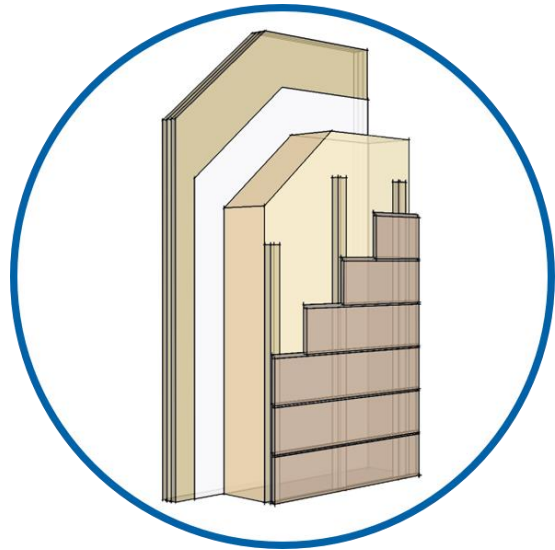
- 2x Wood Framing
- I-Joist Outrigger
- Double Stud



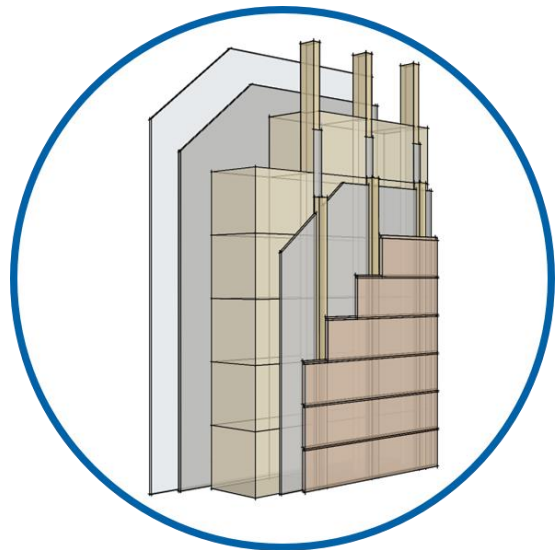
New construction, while bringing with it more embodied energy than a retrofit does, provides **ample opportunities** to provide a low embodied carbon solution with large amounts of carbon sequestration, at the highest level of performance.



Wood Frame New Build

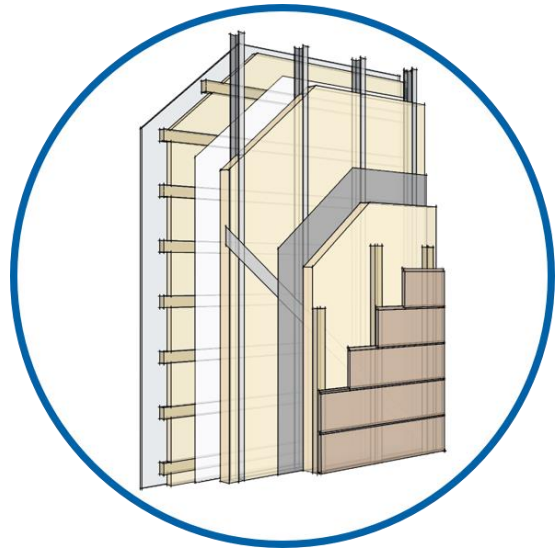


- **Mass Timber:** Mass timber has many performance benefits, including fire resistance, acoustic performance, material stability, and construction efficiency.

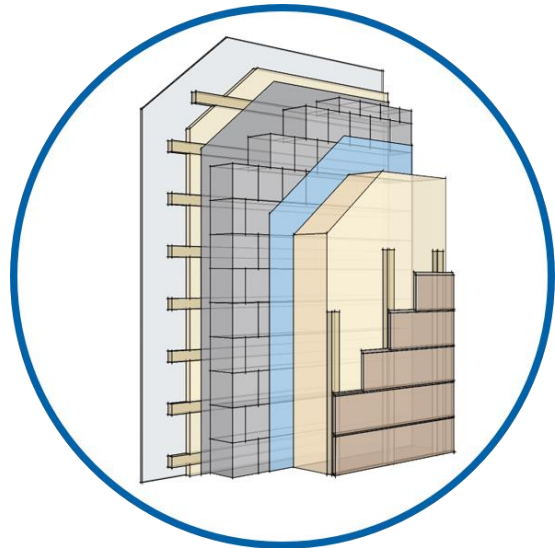


- **Straw Bale:** Straw is a rapidly renewable resource that is full of carbon drawn from the atmosphere, so it can be more effective than wood in our climate mitigation efforts.

New Build – High (good) Impact



- **Metal Frame:** High levels of recycled content. Limit high embodied energy materials: foam plastic insulation; make more durable and operationally efficient for 100+ years; maximize wood and other natural material use.



- **Concrete:** Often worse than metal because the embodied carbon of concrete, and particularly Portland Cement, is just so damn high. Like metal, it's not going away, and there are things we can do to make it a smarter option.

New Build – Minimize Impact

Masonry Retrofit Smart Enclosure System Details

A 21st century guide to advanced high-performance masonry retrofit assemblies.

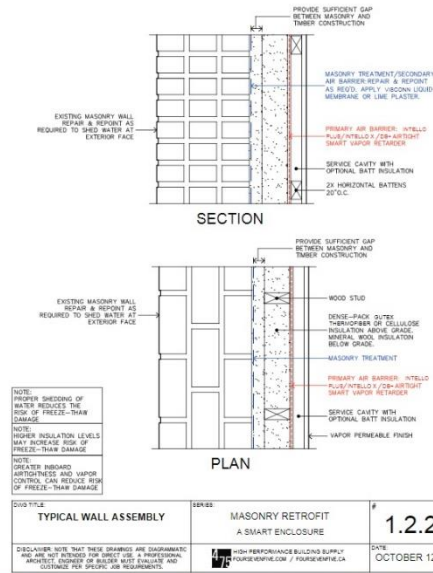


by 475 High Performance Building Supply

Series 1

WALLS 1.2.2.A

Tier 2 Tier 3

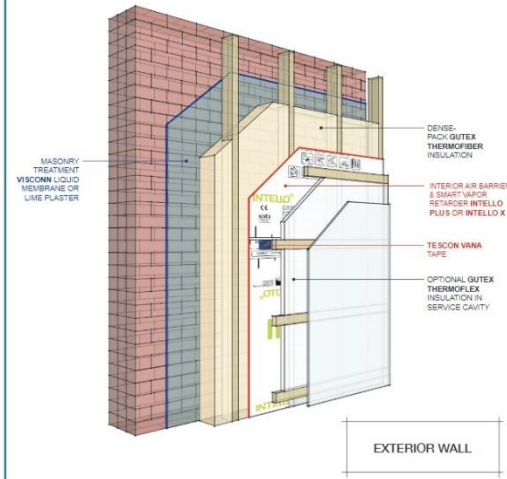


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Masonry Retrofit Smart Enclosure System

WALLS 1.2.2.A

Tier 2 Tier 3



475 High Performance Building Supply

24

eBook



DWGs

WALLS

Walls are typically either insulated exterior walls or uninsulated party walls. Party walls are walls that are shared with the neighboring building, serving as a structural capacity for both buildings. While the insulation may vary significantly between these two wall types, the airtightness must be completely continuous.



Inspect the Existing Masonry. Do masonry units need repair or replacement? Repointing required? How abundant is the brick? How, where there was a question about primary Karsten Tube testing is being done at random bricks and mortar joints.



Photo Gallery

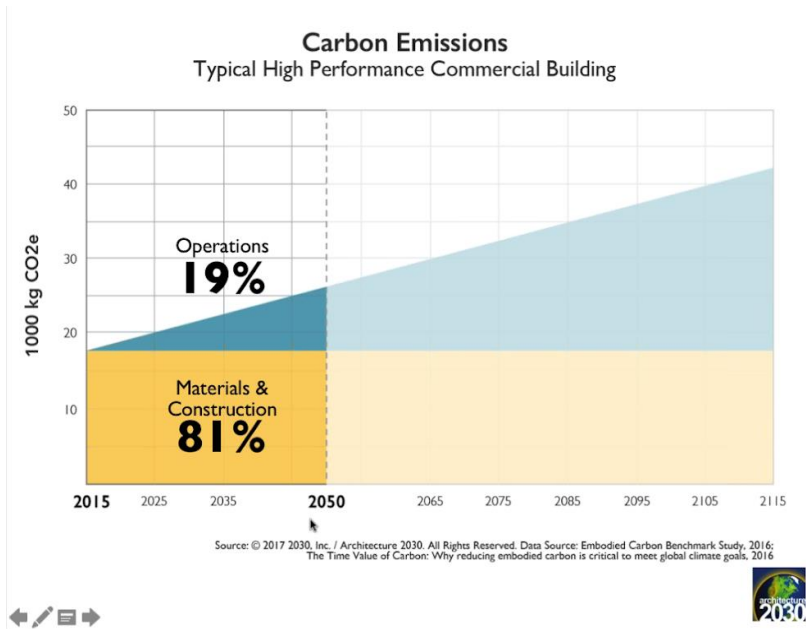
Videos

Growing Resources

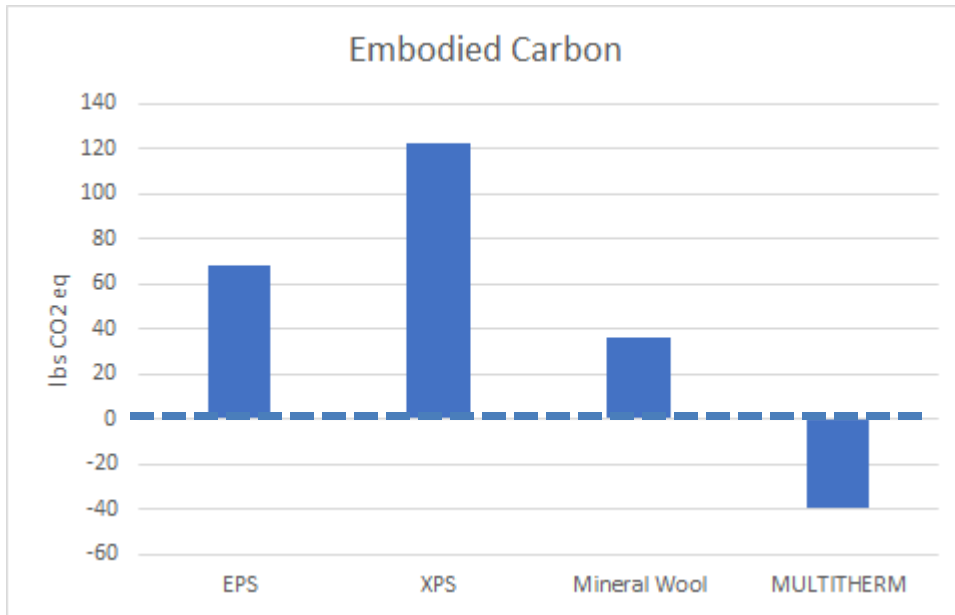


Use fewer construction materials and ensure that the materials used have low embodied energy to significantly reduce short-term emissions.

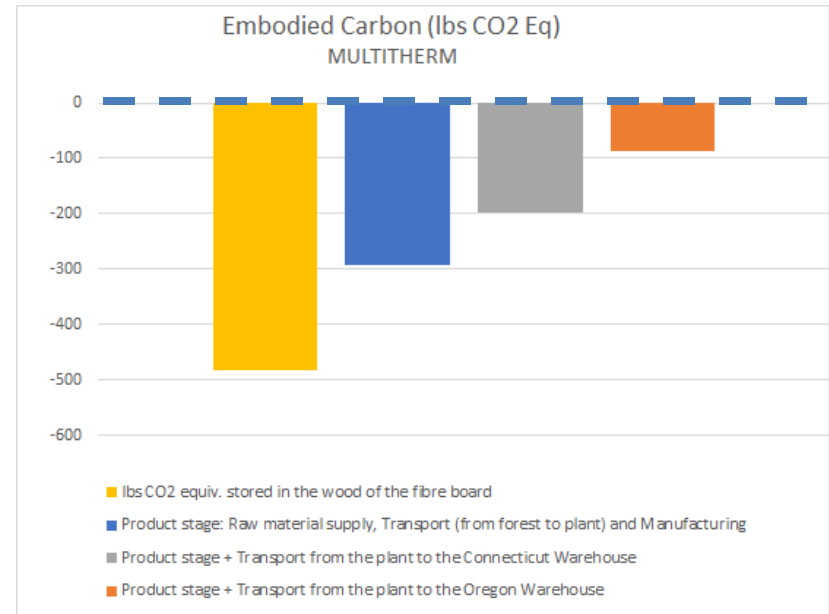
- Reuse and renovate existing structures
- Minimize waste
- Use less new materials
- Source new materials that are produced with less energy intensive processes and have higher recycled content
- Use plant-based materials that have a negative embodied carbon value



1. Lower Embodied Carbon



(based on m2 of board material with R29 equivalent thermal resistance)

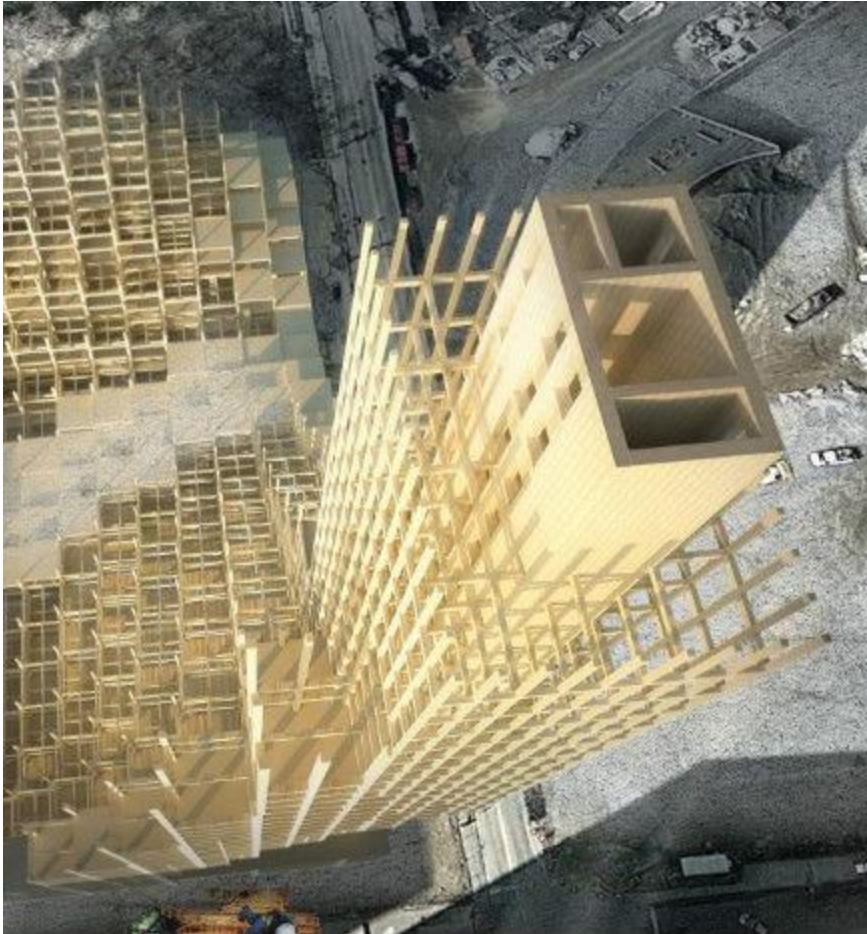


(value for a cubic meter of MULTITHERM)



High level of sequestered carbon is basis for negative embodied carbon product.

Embodied Carbon: Board Insulations

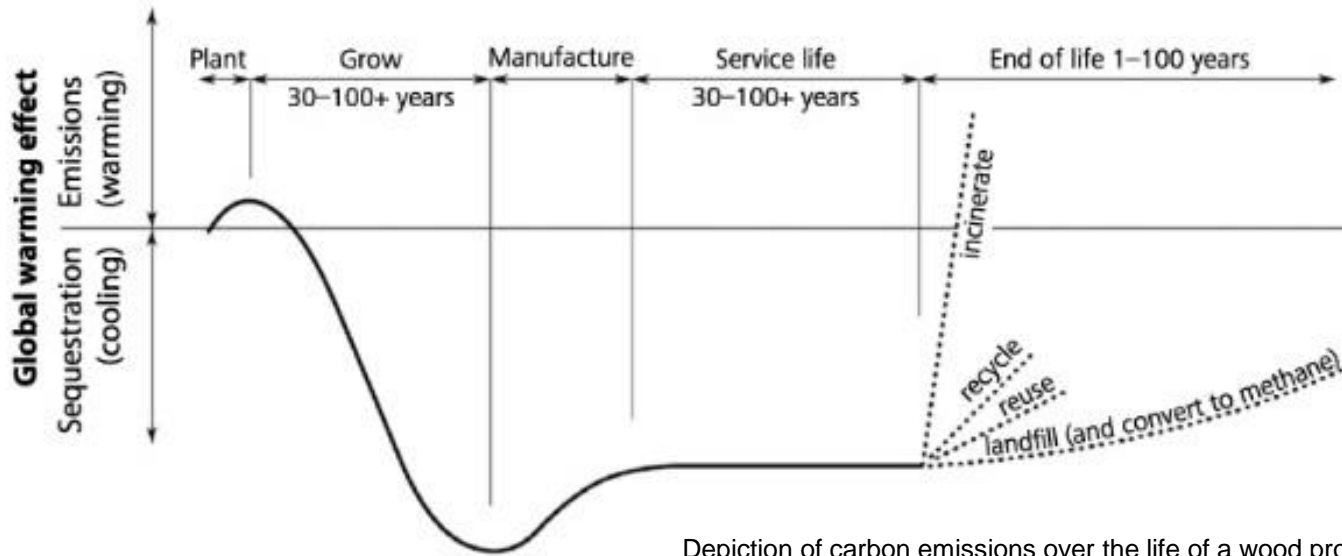


Michael Charters

Lock as much **carbon storage** into the structure as possible and provide long-term emissions security.



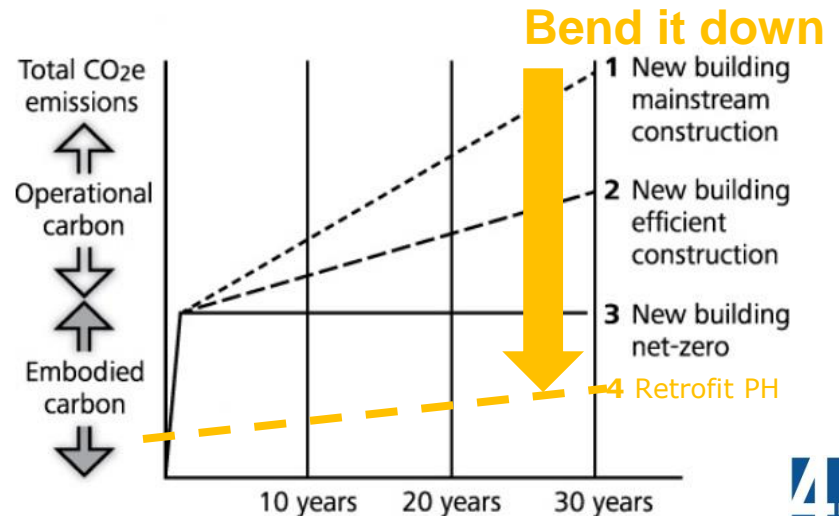
2. Greater Carbon Sequestration



Depiction of carbon emissions over the life of a wood product.
Arup/Bruce King, The New Carbon Architecture

Maximum Potential Impact:

- Wood based Passive House Retrofit



Bruce King, The New Carbon Architecture

Carbon Curve



Protect workers, occupants, and the biosphere by choosing products that have lower toxicity in manufacturing, construction, and disposal.



3. Lower Toxicity

Foam Insulation... Less is Best

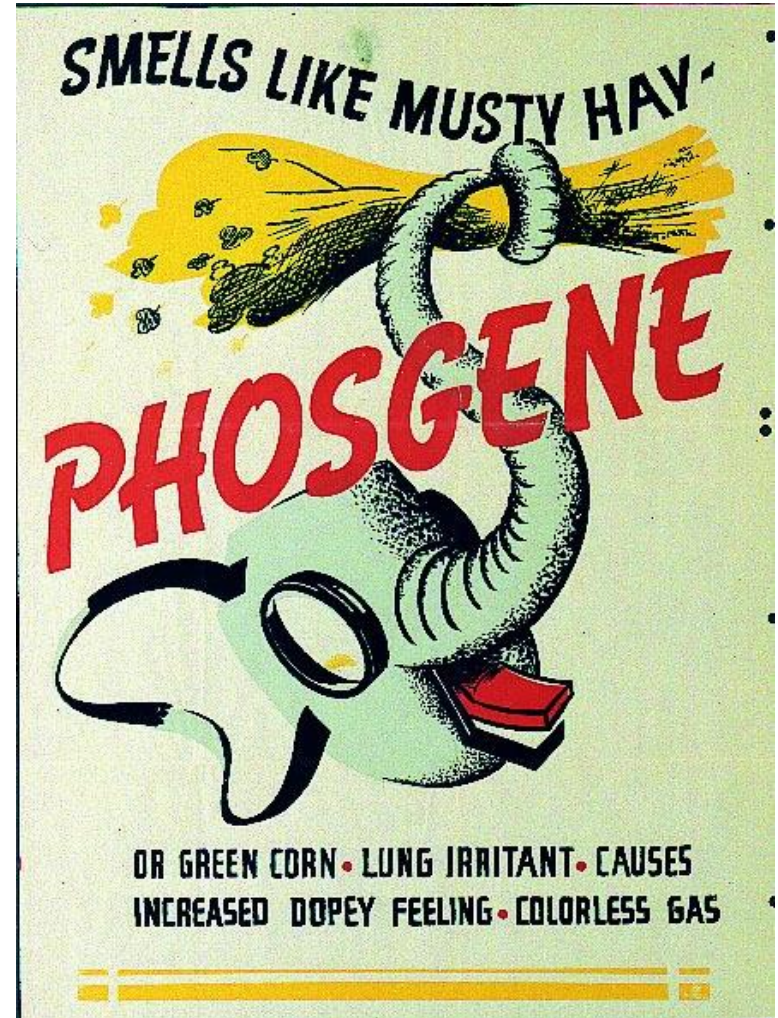
Spray Foam

Part A:

- MDI (methylene diphenyl diisocyanate), aniline, formaldehyde, hydrochloric acid and **phosgene**

Part B:

- Flame retardants:
 - halogenated organic compounds (chlorine or bromine bonded to carbon)
- Catalysts:
 - Amine Compounds
- Blowing Agent:
 - closed cell - **hydrofluorocarbon blowing agent** (EXCEPT AT OPEN CELL/EPS)



3. Lower Toxicity

A world of more sustainable materials...

- International Living Future Institute: Red List
- USGBC LEED
- BuildingGreen: Greenspec
- Healthy Building Network: Pharos Project
- Declaration EPD: ISO 14025
- California EPA Air Resources Board
- Perkins & Will's Precautionary List

3. Lower Toxicity



CONFIRMED BY TESTS

100 years

Permanent airtightness with pro clima!
Tested for the entire usage period

- ✓ Reliable functioning tested for 100 years
- ✓ Independently confirmed
- ✓ Minimum requirements significantly exceeded

Thermal insulation and airtightness should perform for more than 50 years

Adhesive tapes which are applied to attain airtightness in accordance with DIN 4108-7, SIA 180 or OENORM B 8110-2 should have a durability of 50 to 100 years – after all, this is the expected service life of thermal insulation layers, to ensure that they protect against damage due to convection and moisture vapour ingress. This period corresponds with reality as airtightness is currently being optimised and thermal insulation is being replaced or adapted for today's legal requirements on structures dating from the 1950s, 1960s and 1970s.

As little as 17 years can be regarded as permanent

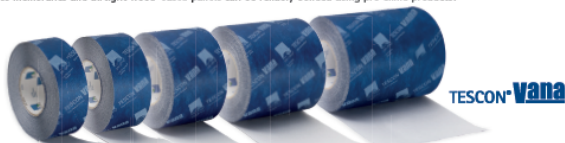
A process for accelerated aging of adhesive tape joints has been developed at the University of Kassel as part of a research project on "Quality assurance for adhesive-based joint technology in airtightness layers". With this process, adhesive tapes have to demonstrate certain specified minimum tensile strengths after being stored at increased air temperature and humidity (65 °C and 80% relative humidity) for a period of 120 days (this corresponds to around 17 years in reality). On successful completion of this test an adhesive tape can be regarded as permanent.

pro clima adhesive tapes have been successfully tested for 100 years

As part of tests to ascertain the durability of airtight joints, pro clima's TESCON VANA adhesive tape has also been subjected to accelerated aging at the University of Kassel under the conditions described above. At the request of pro clima, the test period was increased from 120 days to 700 days. Accelerated aging for 700 days corresponds to 100 years in reality. The test results for the three adhesive tapes from pro clima were also positive for this increased period of accelerated aging.

You are on the safe side with pro clima!

These demanding tests with increased test periods have confirmed the suitability of TESCON VANA adhesive tape for the creation of permanent airtightness which surpasses the requirements of DIN 4108-7, SIA 180 and OENORM B 8110-2. This confirms that vapour check and airtightness membranes and airtight wood-based panels can be reliably bonded using pro clima products!



TESCON VANA

Declare.

TESCON VANA / PROFIL / INVIS /
EXTORA
ProClima

Final Assembly: Wuppertal, North Rhine-Westphalia,
Germany

Life Expectancy: 50 Years

End of Life Options: Landfill (100%)

Ingredients:

Adhesive: Poly Butyl Acrylate Solution
(Wuppertal, North Rhine-Westphalia),
Chimassorb 944, Chimassorb 2020; Carrier:
Polypropelene

Living Building Challenge Criteria:

PRC-1002

VOC Content: N/A

Declaration Status

EXP: 10/01/2017

VOC Emissions: N/A

- LBC Red List Free
- LBC Compliant
- Declared

MANUFACTURER RESPONSIBLE FOR LABEL ACCURACY
INTERNATIONAL LIVING FUTURE INSTITUTE™ declareproducts.com

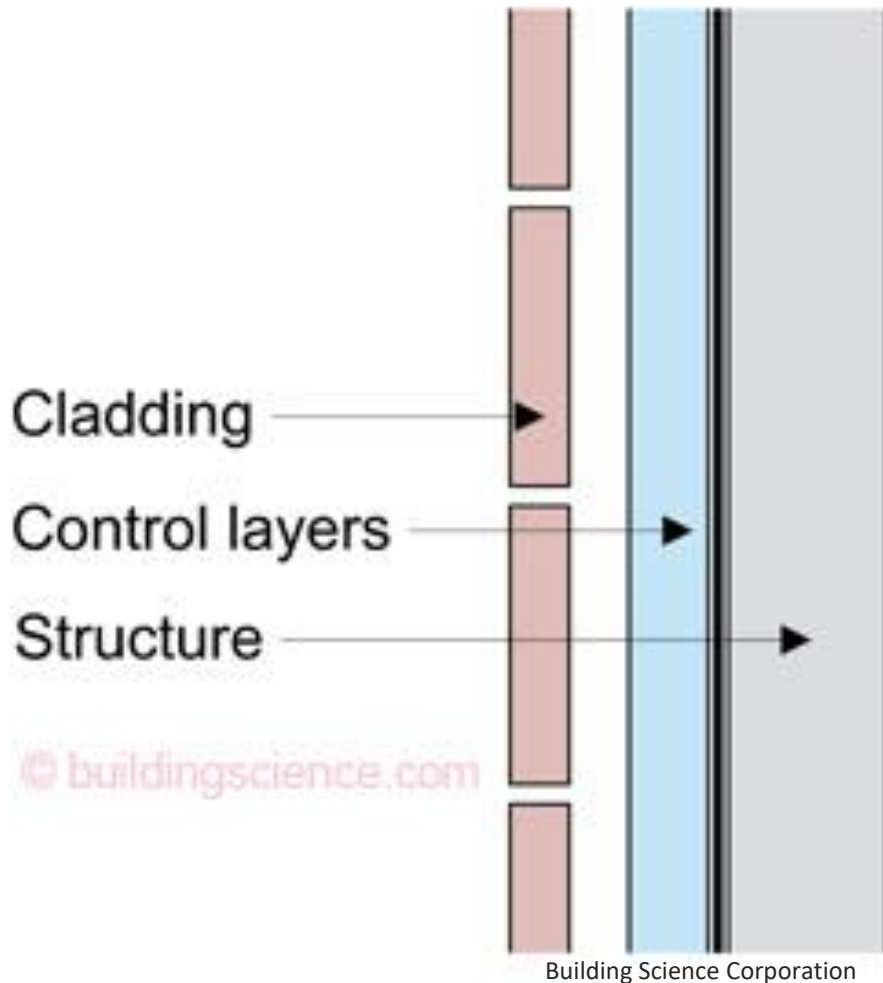
Age-tested, VOC-free performance



New Frameworks Construction

Source more natural materials such as wood fiber, wool and cellulose insulations, timber structures, and lime plaster finishes.

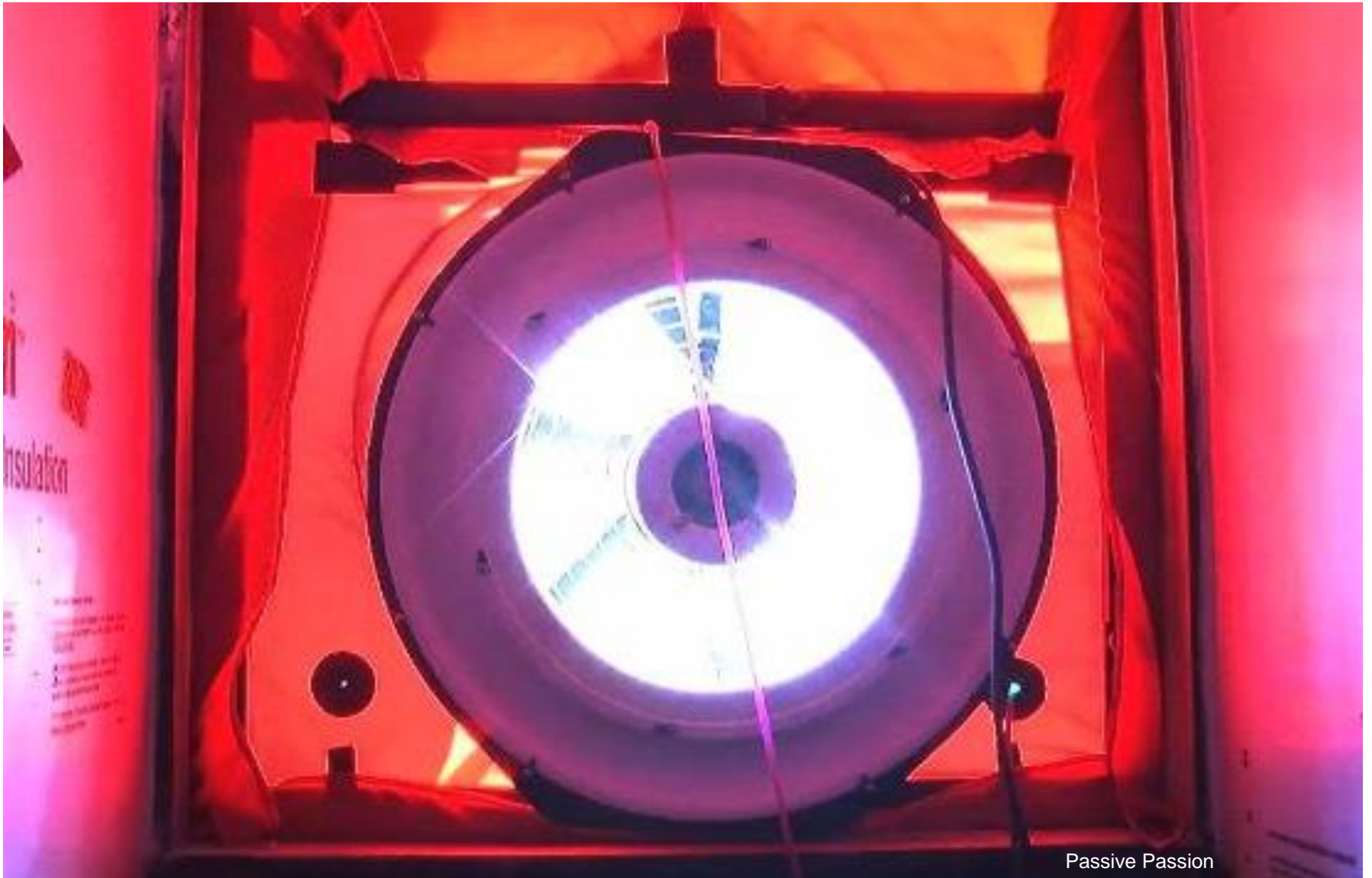
4. More Natural Materials



Include air, vapor, and thermal control layers to provide Passive House levels of energy efficiency, comfort, and durability.

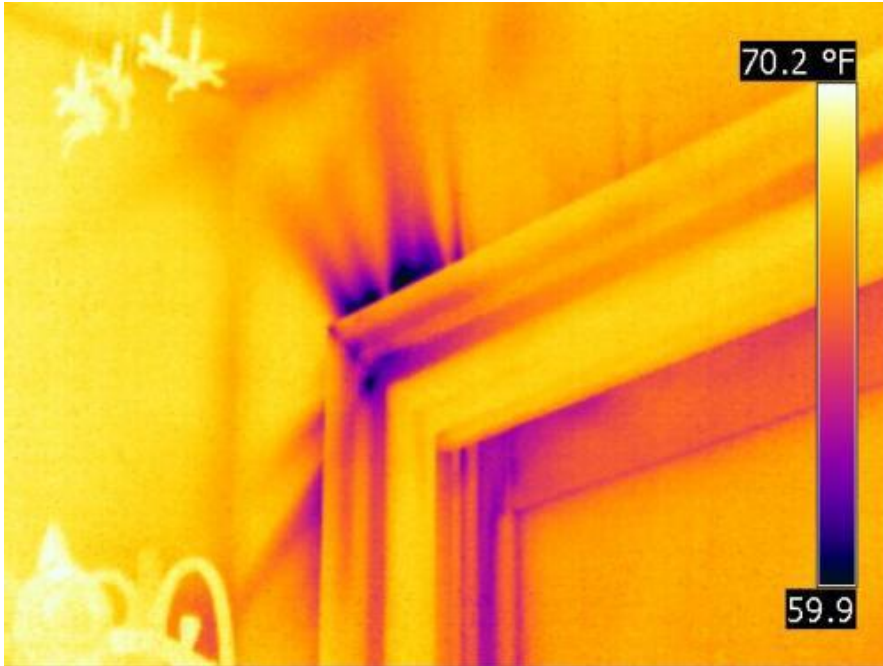
Order of Importance:

1. Bulk Water
2. Airtightness
3. Vapor Control
4. Insulation



Passive Passion

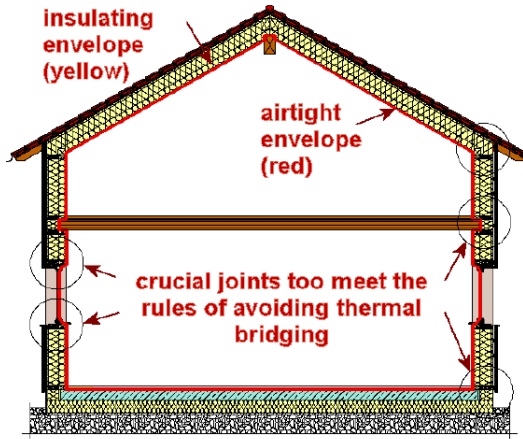
Where the **Blower Door** is King



Fundamentally Effective:

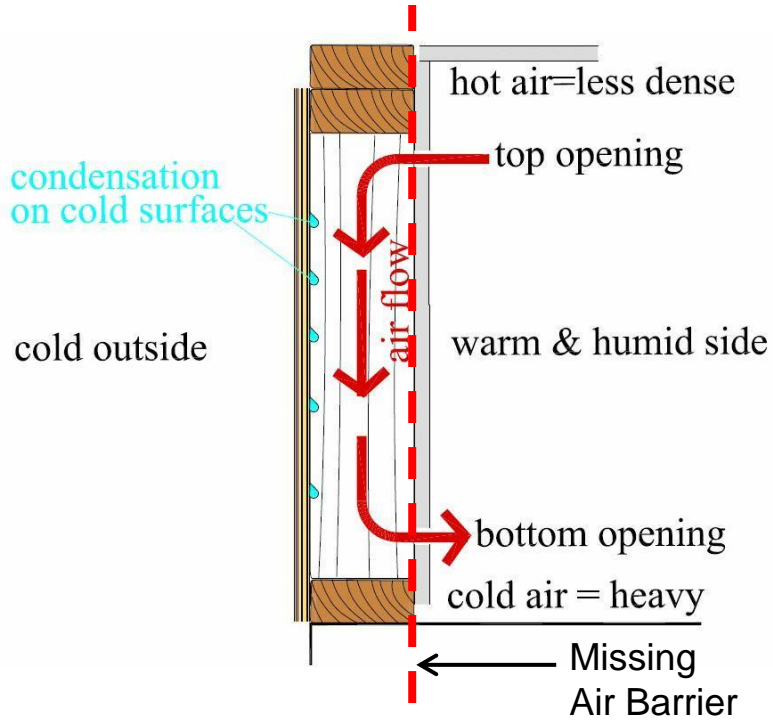
- Indoor Air Quality
- Comfort
- Air Transported Wetting
- Heat Loss & Energy Efficiency

Air control

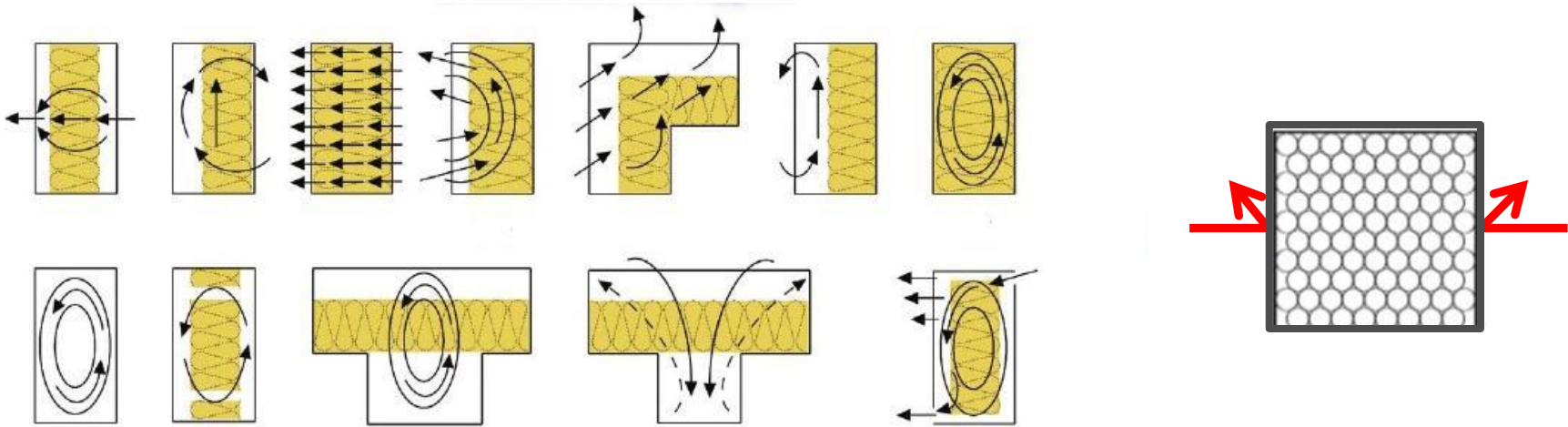


Ref http://passipedia.passiv.de/passipedia_en/

The Primary Air Barrier should be inboard of the insulation



Air Control

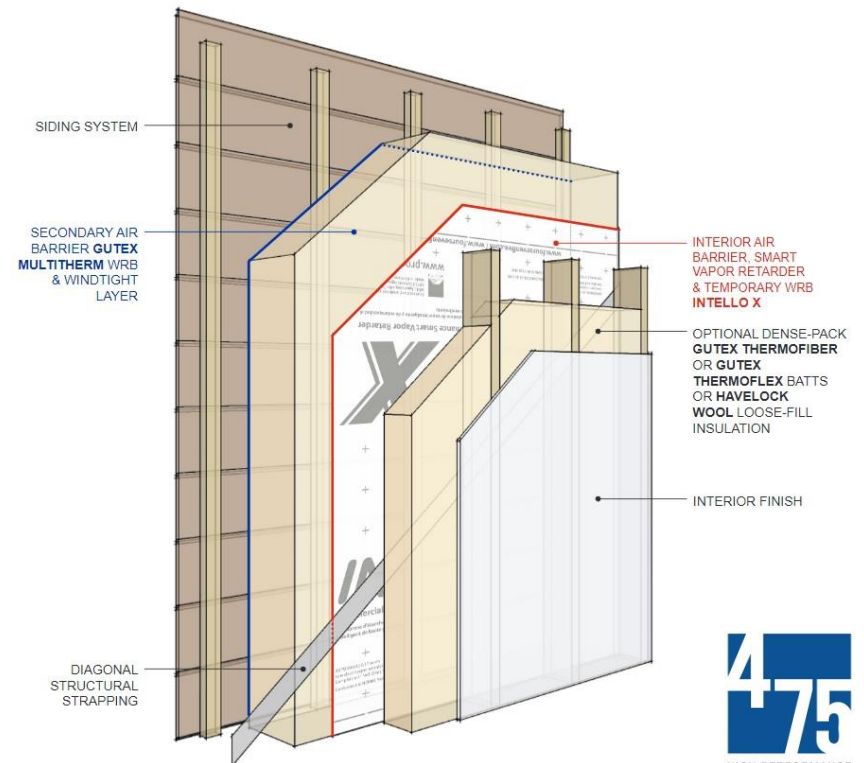


Mark Siddall

To optimize insulation
surround it with airtightness.

- Primary Inboard
- Secondary Outboard (windtight)

Air Control





ASTM E2357 Testing

Inboard:

- Primary Air Barrier
- Tightest PHI Certified Membrane System
- Vapor Control Layer

Outboard:

- Secondary Air Barrier
- Vapor Open
- WRB
- E2357 at edge of lab equipment capabilities



ASTM E2357 Testing

Air Control



VISCONN

Continuity:

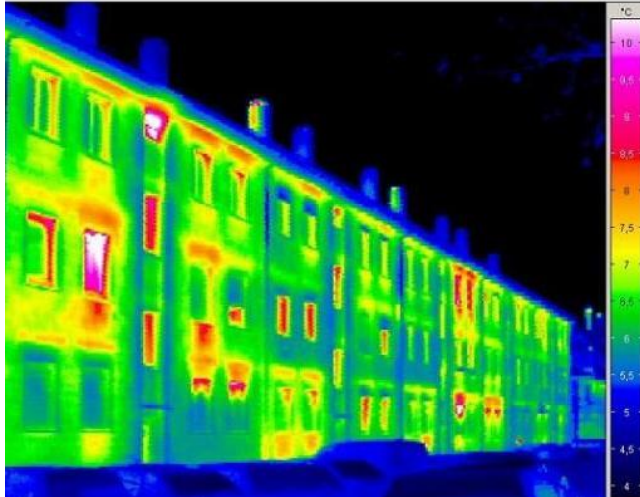
- Between components
- At penetrations
- At junctures of enclosure sides



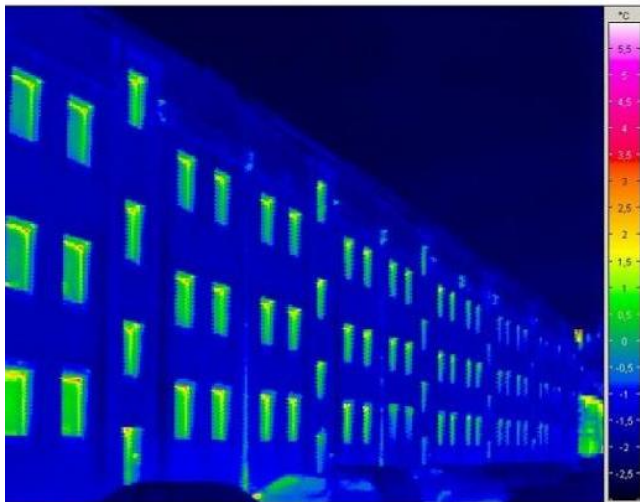
Service Cavity



Air Control



Passive House Institute



Passive House Institute

- Poorly insulated buildings heat themselves dry.
- **Well built assemblies dry through vapor diffusion.**
- “Stuff happens so build a moisture tolerant design”

Smart Vapor Control

Mixed Climate

more heating than cooling

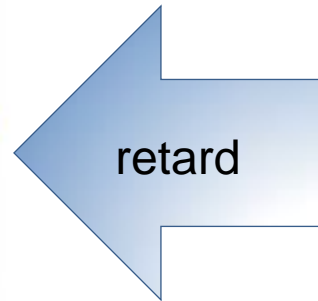
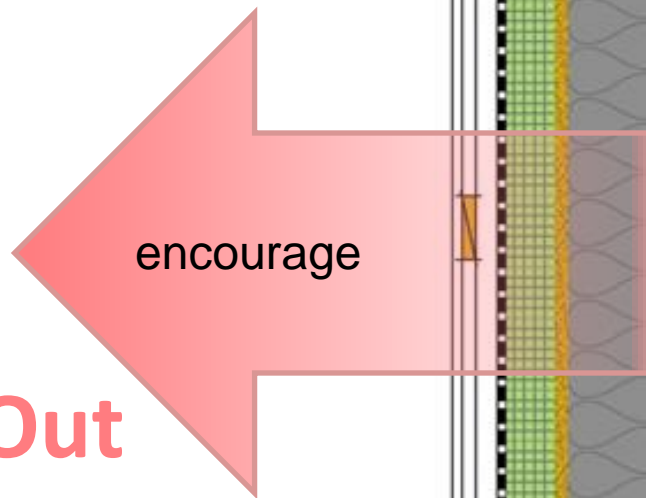
Outside

Winter

Inside

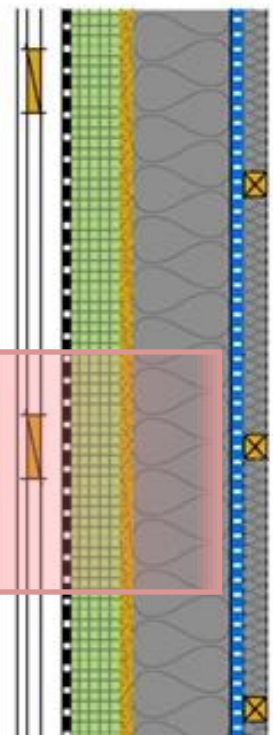
#1 Vapor open

#2 Vapor closed
(retarding/variable)
How variable?



Potential Wetting
from Inside

Drying Out



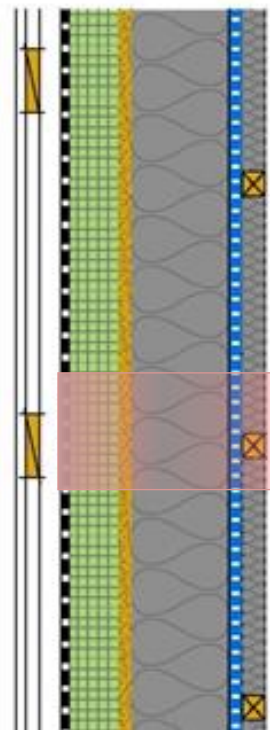
Smart Vapor Control

Mixed Climate

more heating than cooling

Outside Summer Inside

#1 Vapor open



#2 Vapor open
(retarding/variable)
How variable?



Drying In

Smart Vapor Control

Vapor open sheathing at Exterior



Credit: Ed May, <http://bldgtypblog.blogspot.com/>

Smart Vapor Control

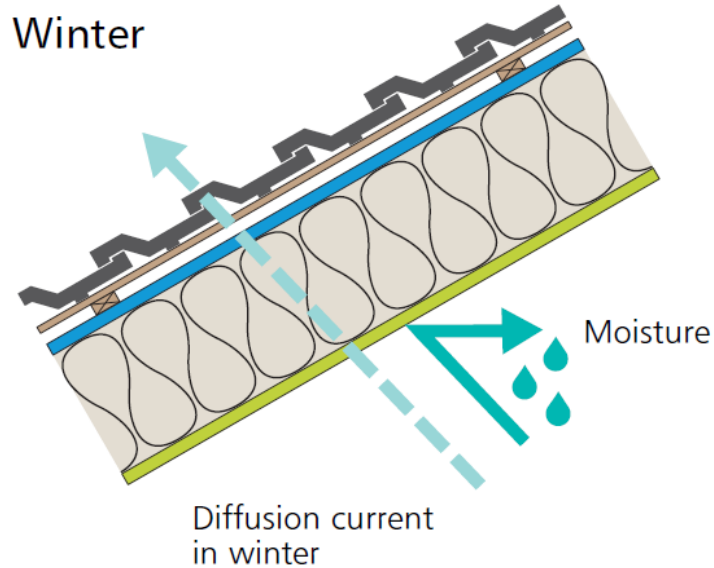


Three Tree

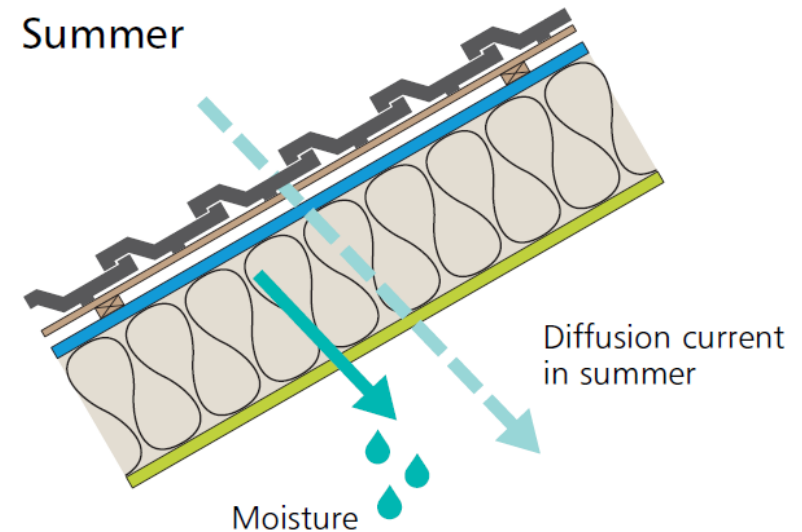
- Vapor open outboard to promote drying

Smart Vapor Control

Intelligent vapor retarders: prevent wetting and promote drying for maximum protection



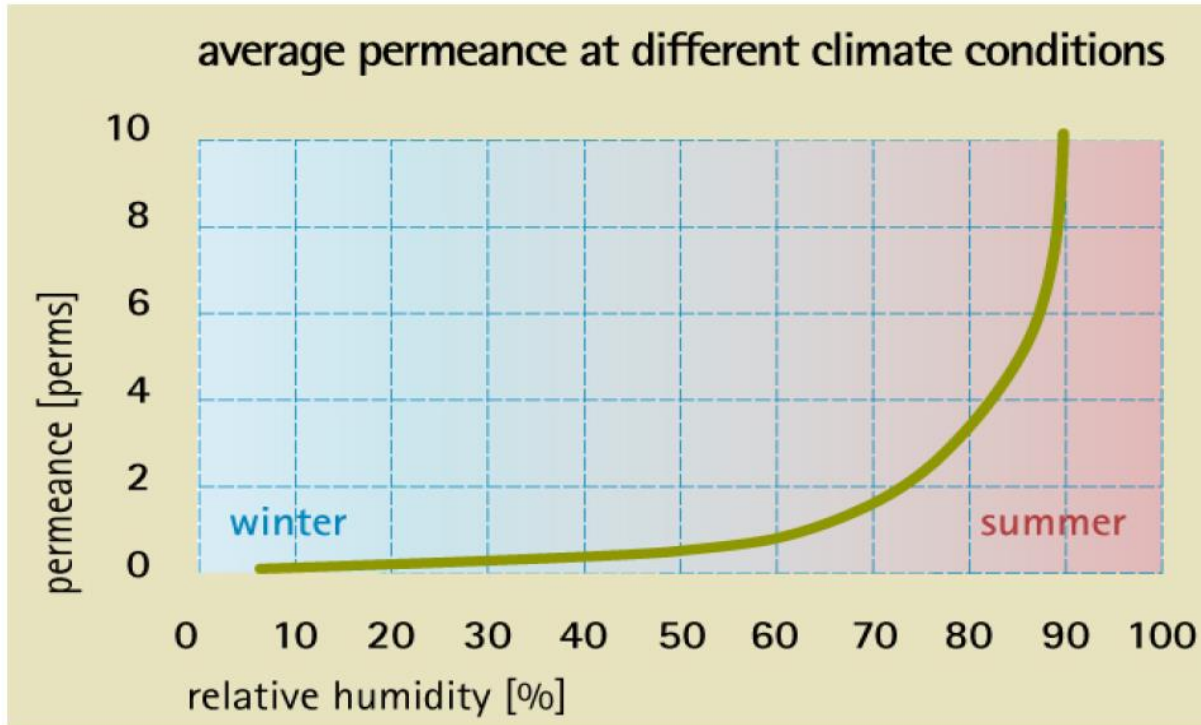
0.17 perms



13.2 perms

Smart Vapor Control

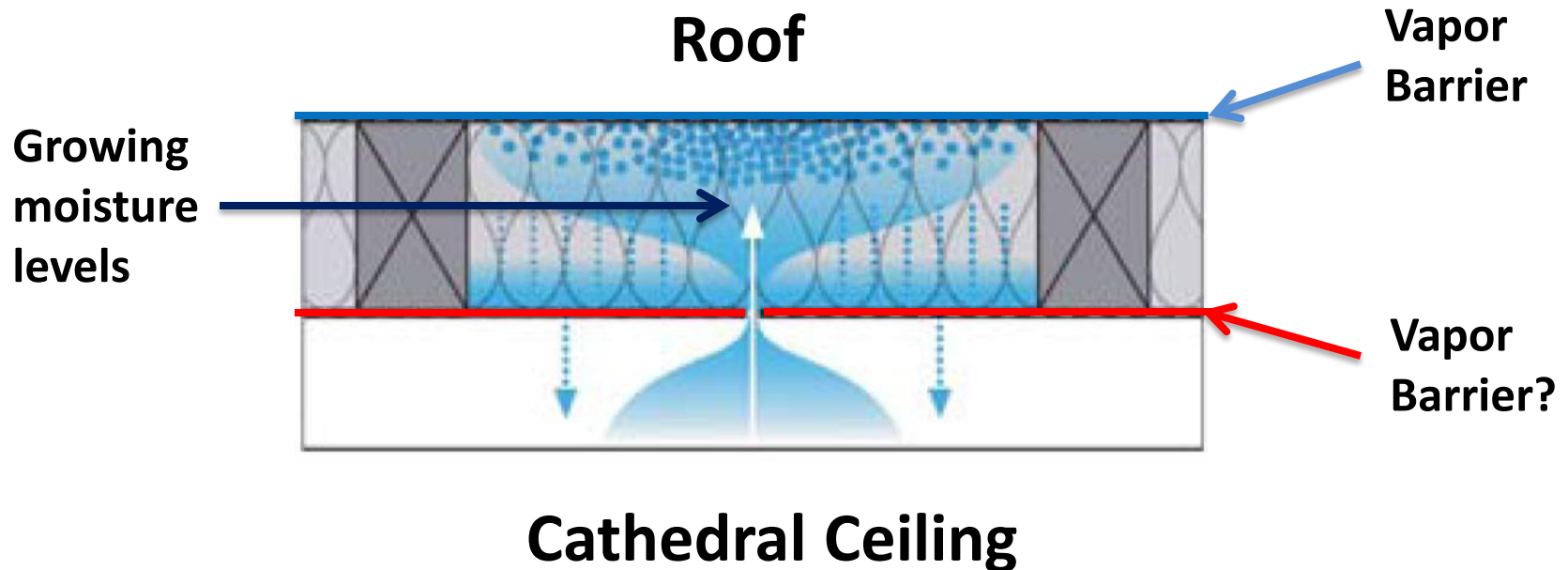
Vapor Intelligent Membrane



From vapor closed in winter to vapor open in summer.

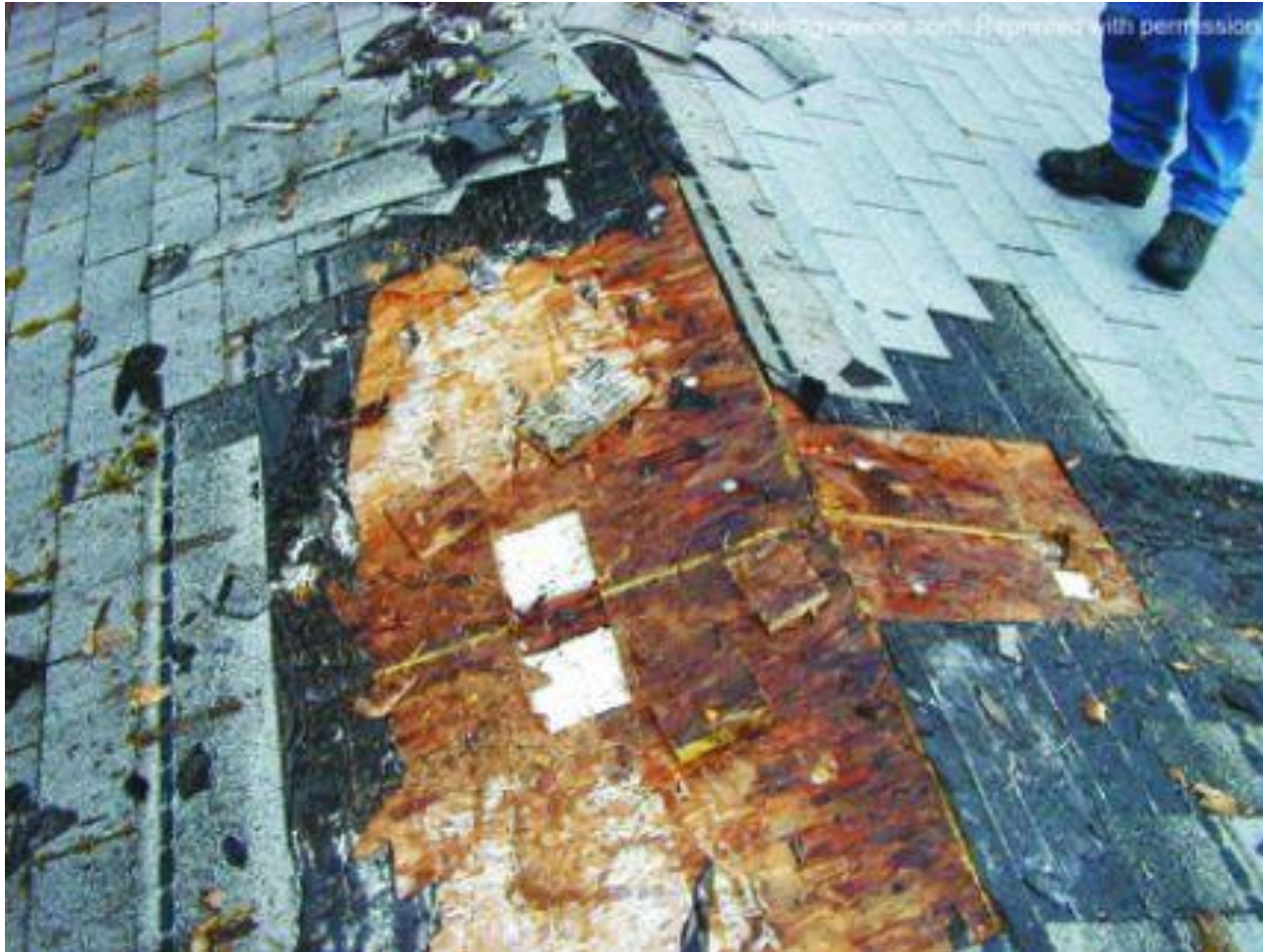
Smart Vapor Control

Often roofs are vapor barriers,
so don't make it **worse** (even in California, watch out for radiant cooling)



Smart Vapor Control

Worse

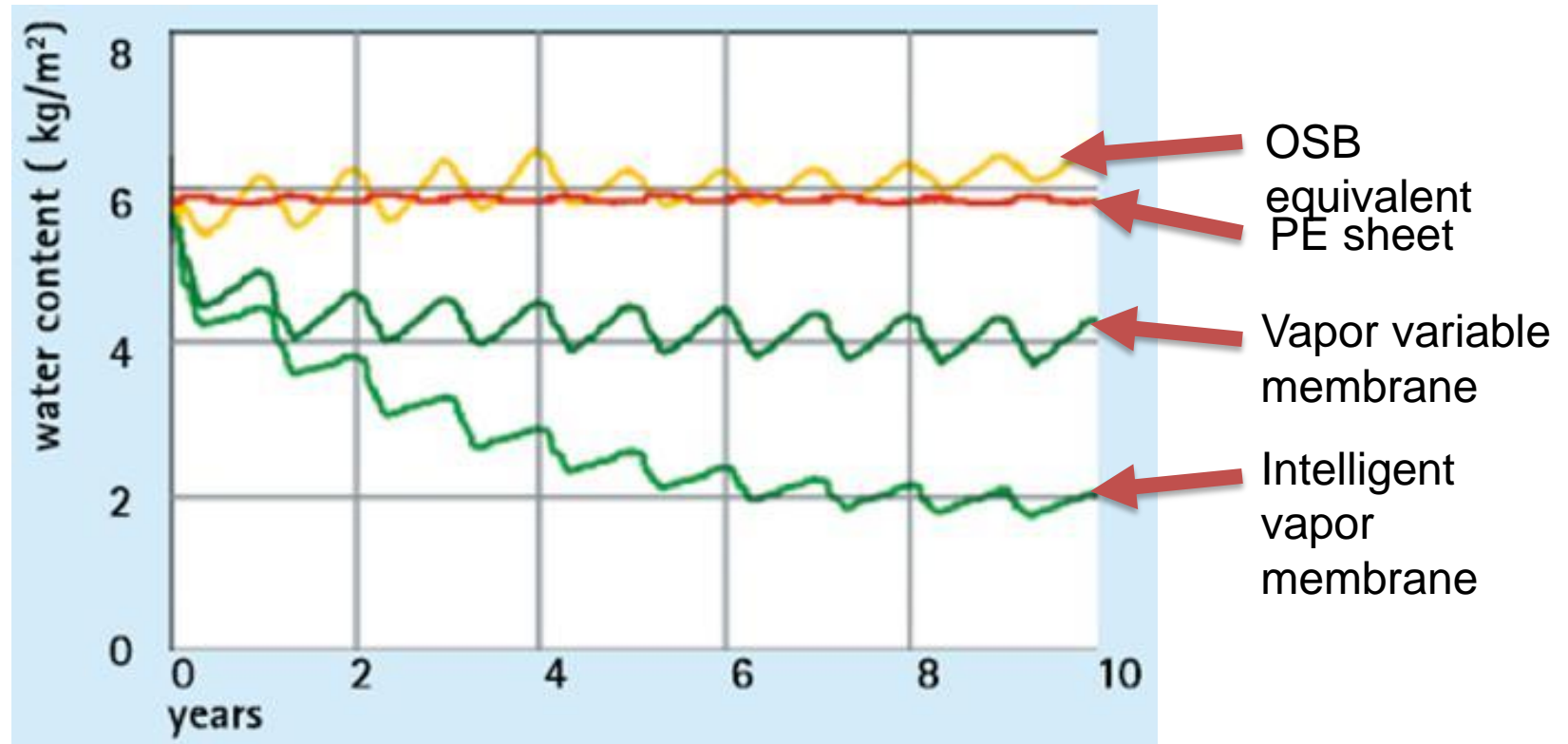


Credit: FineHomebuilding

Smart Vapor Control

Maximize drying potential

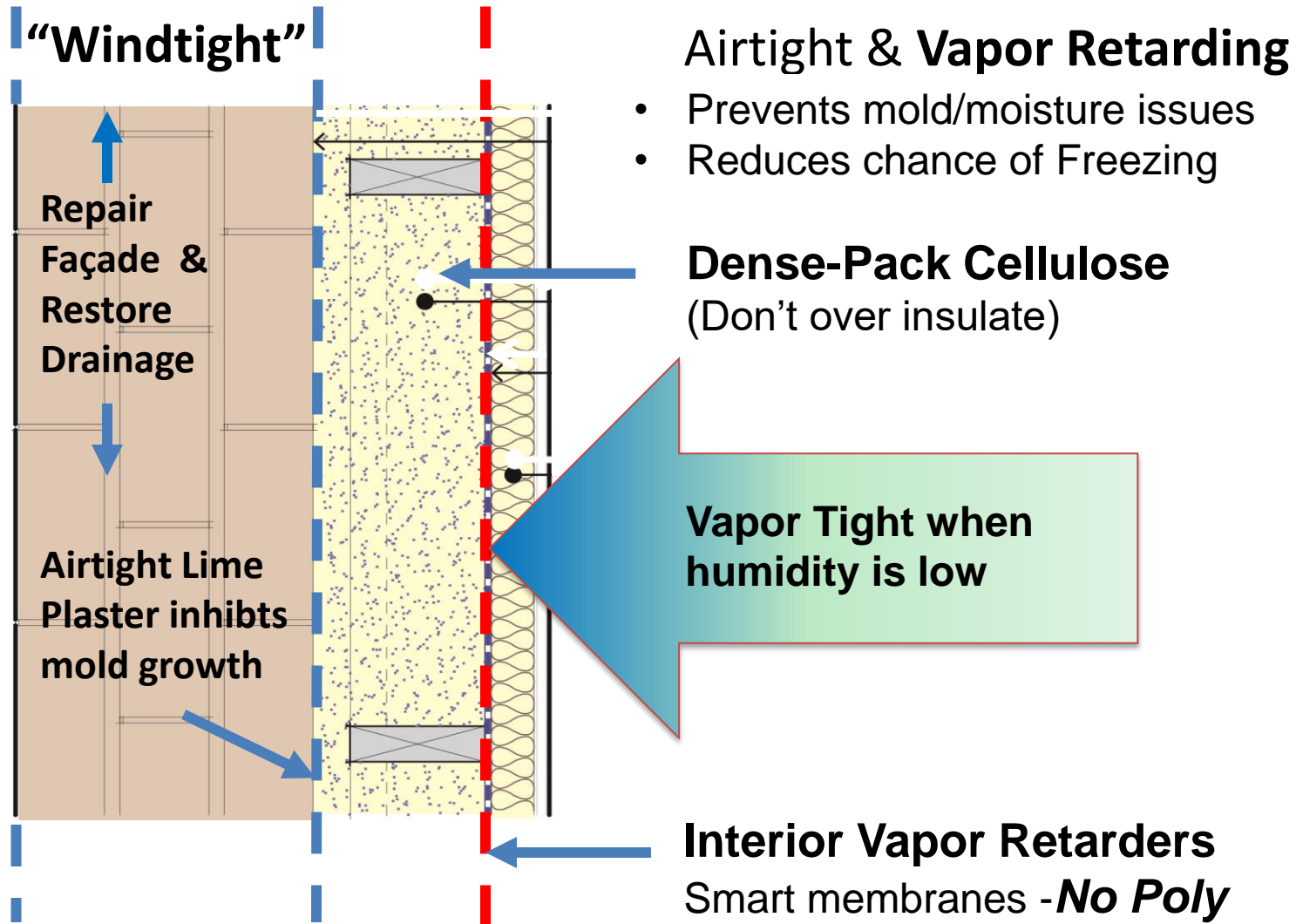
Study: Steep pitched, north facing roof at high altitude (a worst case scenario).



Credit: Pro Clima

Smart Vapor Control

Historic Masonry retrofit



Maximize Masonry Drying Potential

Material Selection

Vapor Open

Brick
Cellulose
Mineral Wool
Fiberglass
Gyp Board
Latex Paint

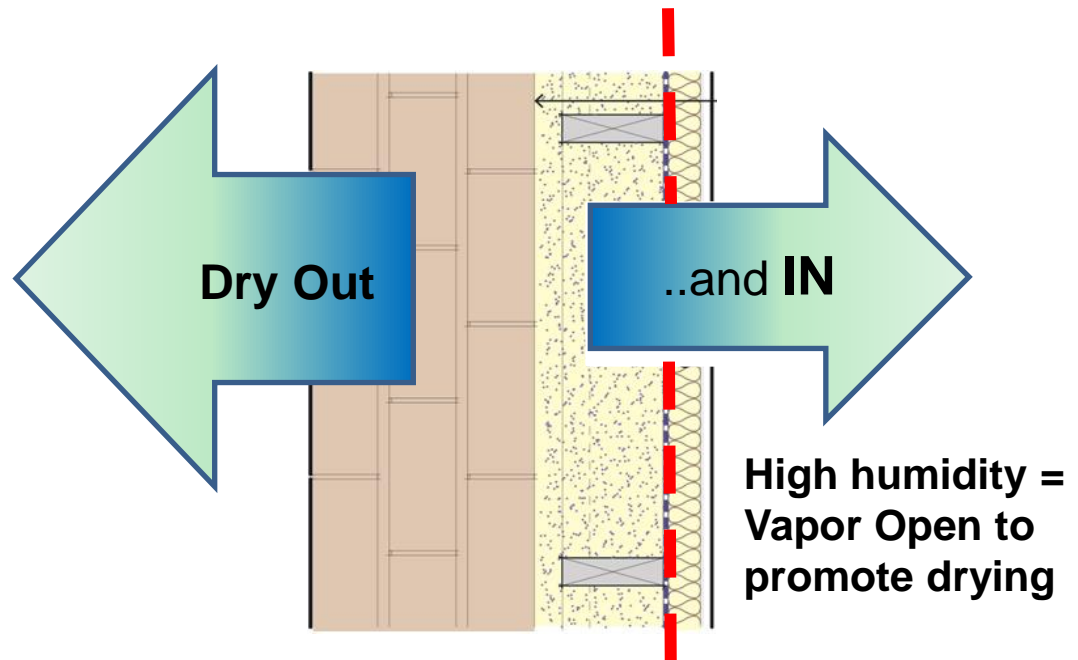
Vapor Variable

Smart Membranes
Plywood

Vapor Retarding

Foam - >1.5" CC
OSB
Poly – *vapor closed*

1. Vapor Open Construction to Exterior
2. **Variable** Vapor Retarding at Interior



Interior Vapor Retarders
Smart membranes - **No Poly**

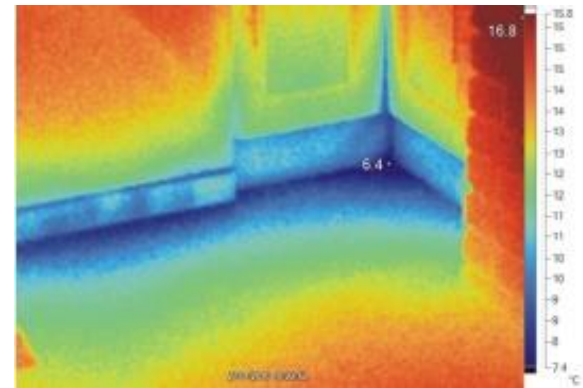
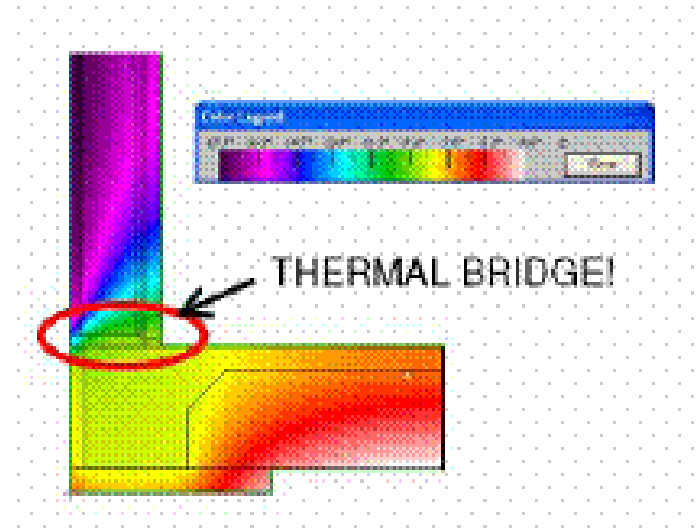
Vapor Intelligent Membrane

Ideally suited for:

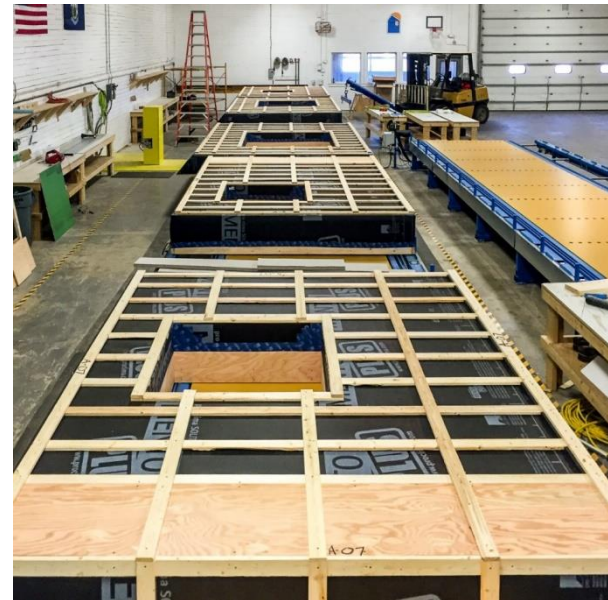
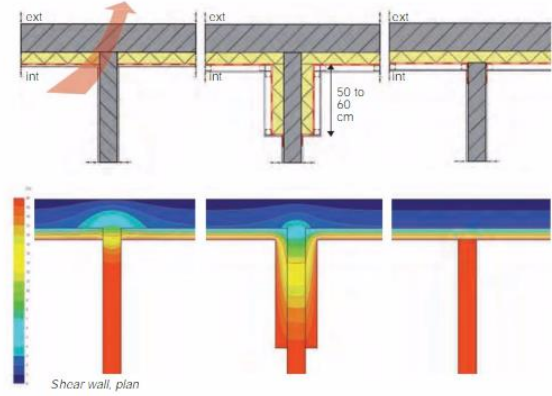
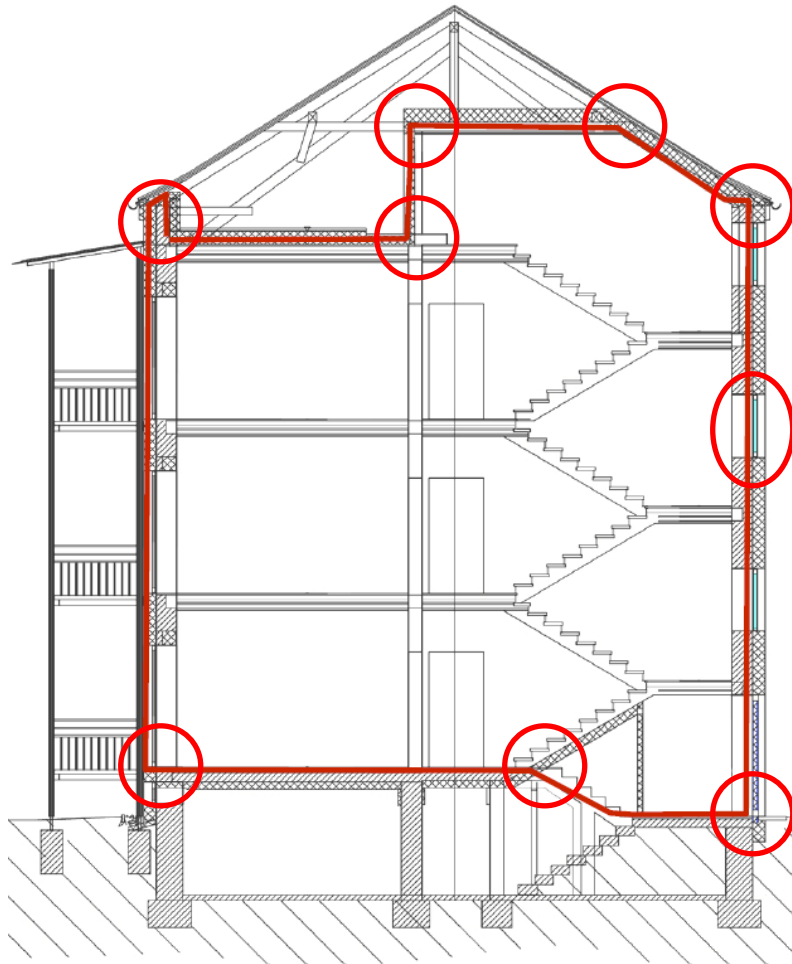
1. Meeting Code for Class II vapor retarders.
2. Assemblies with significant vapor retarding or vapor closed outboard layers.
3. Historic Masonry Retrofits
4. Cellulous and fibrous insulation
5. Highly insulated assemblies
6. Where increased drying reserves are desired

Smart Vapor Control

- Continuous Insulation
- Warm Surface Temperatures
- Safety from Condensation
- Climate-Specific Insulation levels
- THINK THERMOS

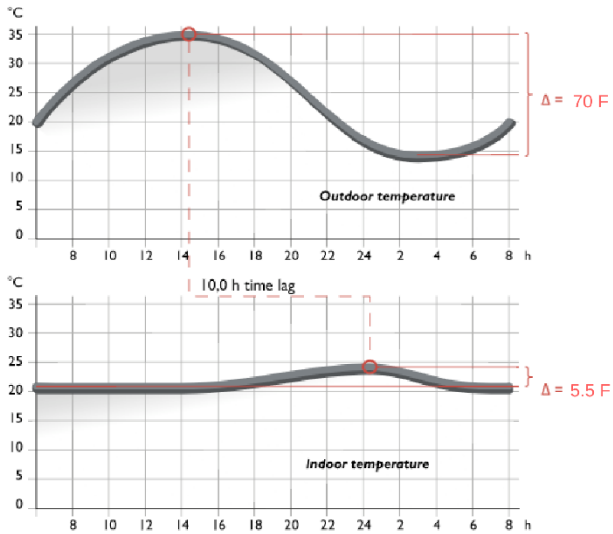


Thermal Control

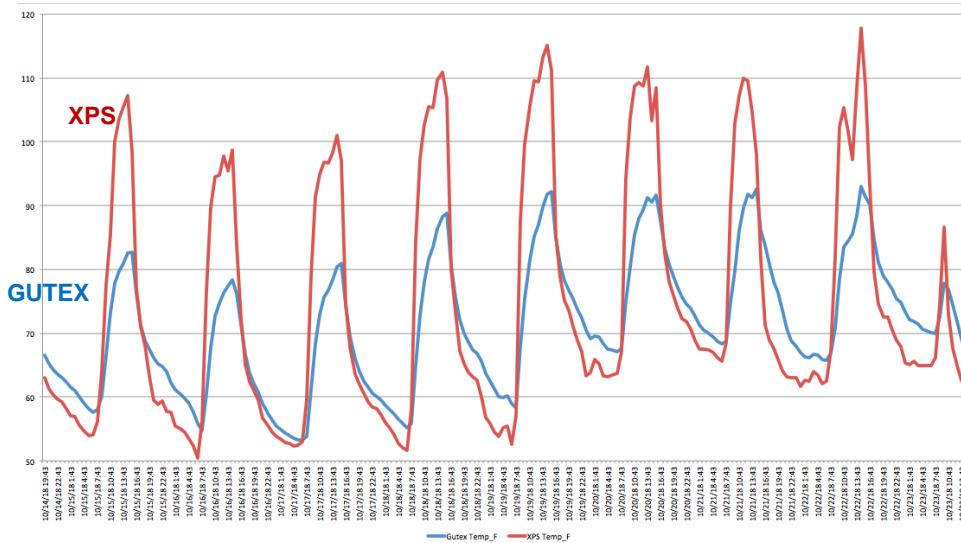


A2M

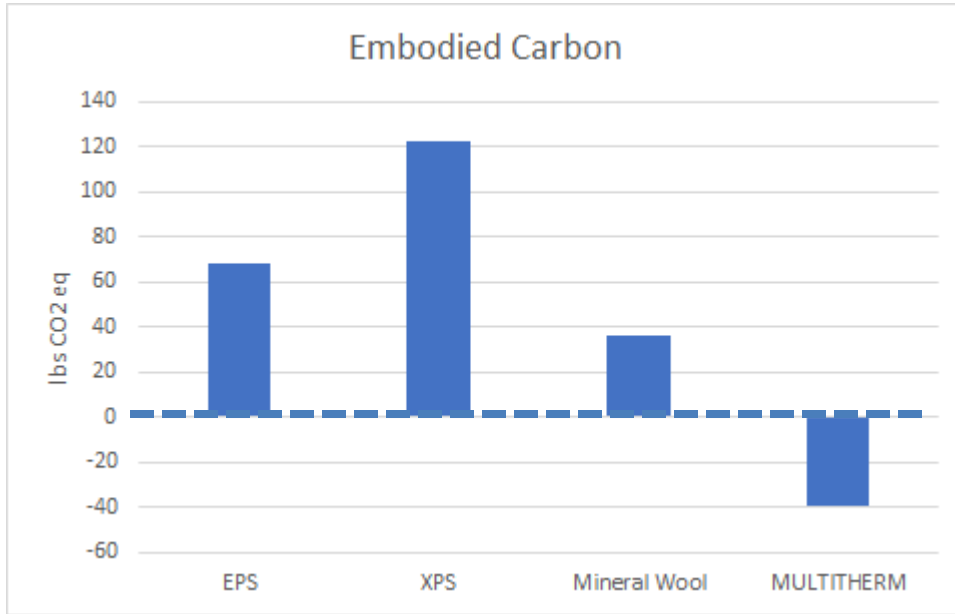
Thermal Control



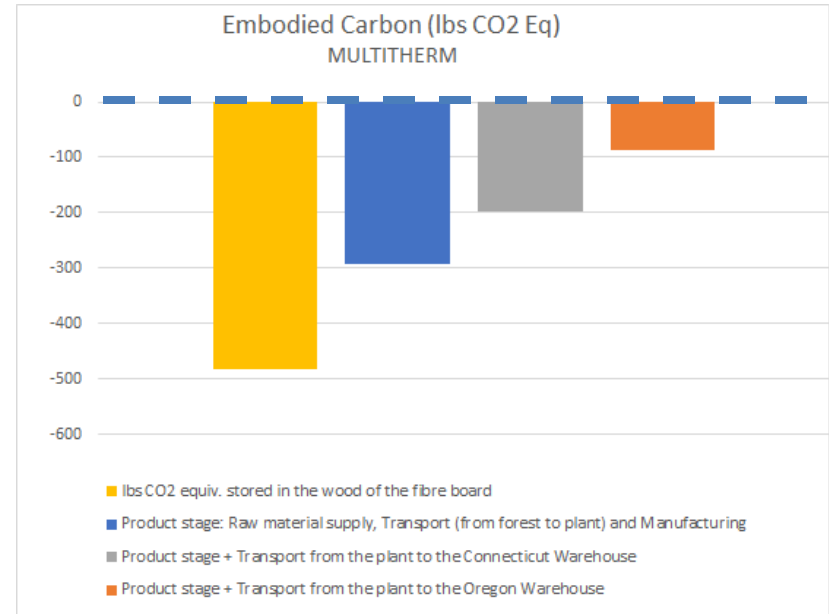
- Thermal Buffering
- Humidity Buffering
- Sound Insulation



Thermal Control



(based on m2 of board material with R29 equivalent thermal resistance)



(value for a cubic meter of MULTITHERM)



High level of sequestered carbon is basis for negative embodied carbon product.

Thermal Control



Thermal Control

Centralized HRV/ERV

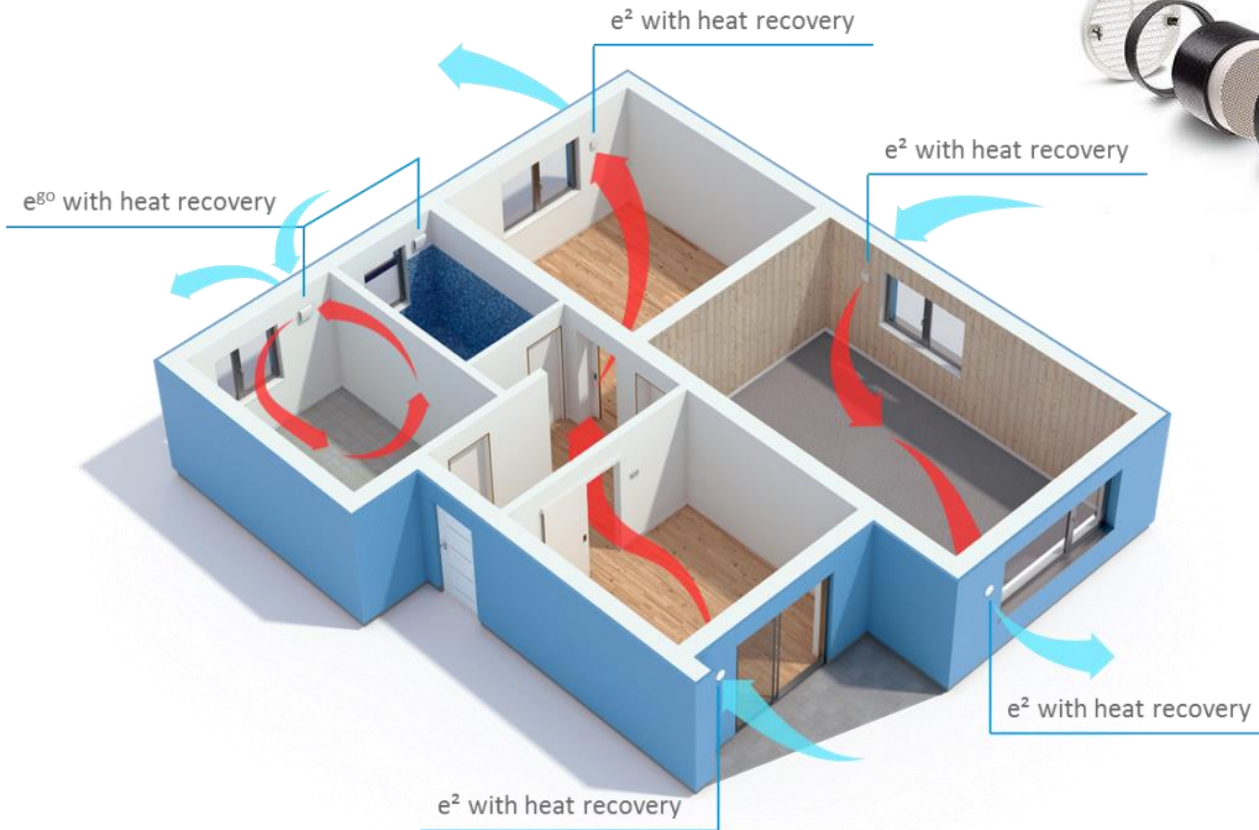


- >75% efficient w/counterflow heat exchange
- Continuous
- Distributed
- Balanced



6. Fully Integrated Performance

Decentralized HRV/ERV



6. Fully Integrated Performance

Daylighting

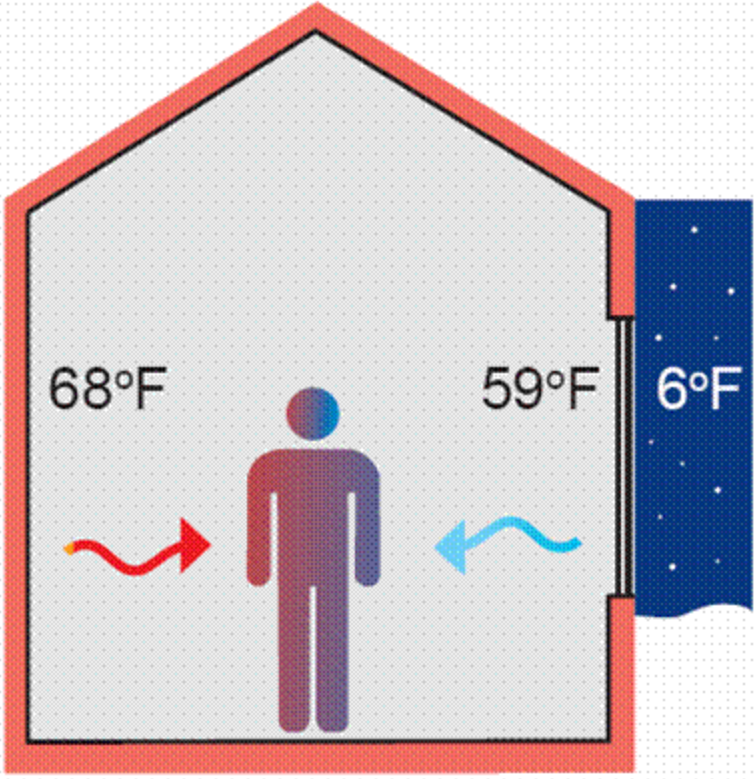
- Balanced Glazing
 - Walls & Roofs
 - The enclosure's weak link
- Utilize free light
- Avoid over-glazing & glare
- Many user benefits



6. Fully Integrated Performance

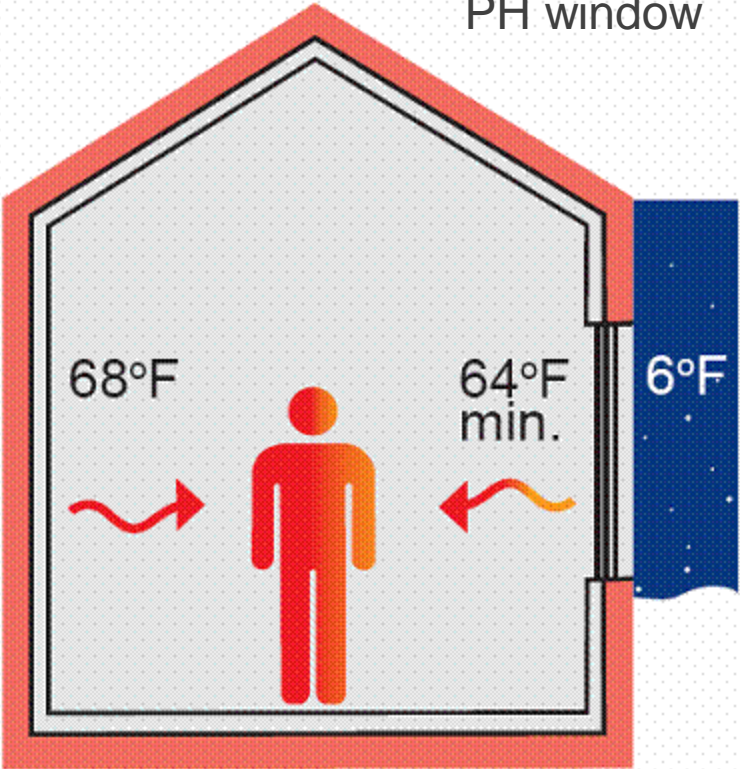
Uglass matters....

Typical Double Glazing



discomfort

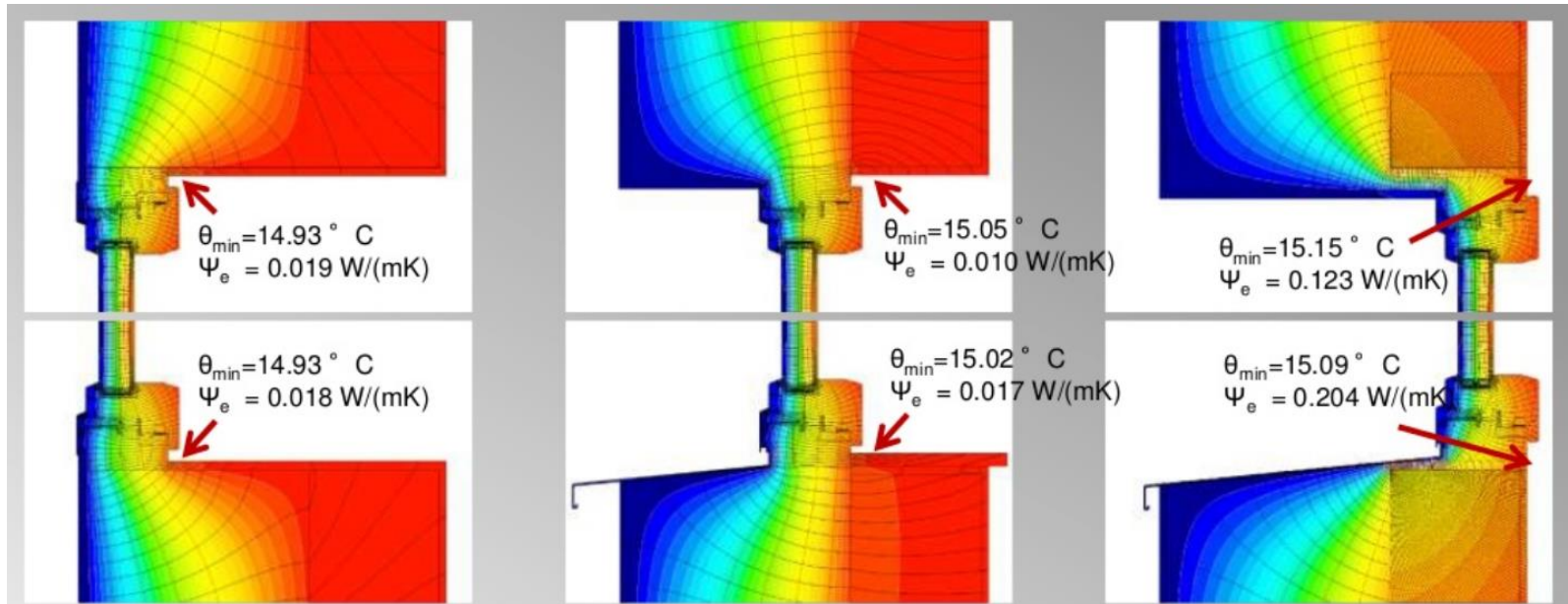
Triple glazed PH window



comfort

6. Fully Integrated Performance

Window Integration....



U_w installed = 0.151 BTU/h sf *F

U_w , installed=0.148 BTU/h sf *F

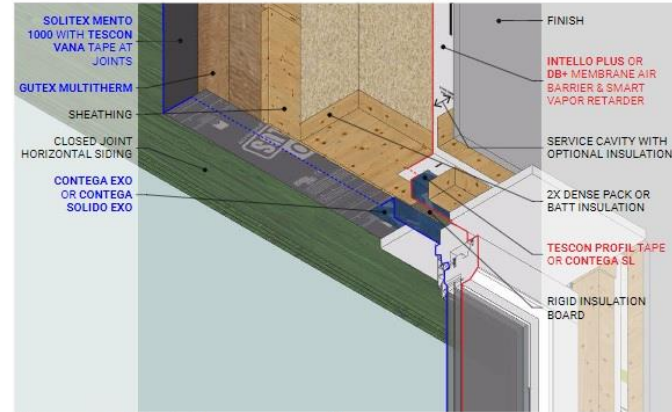
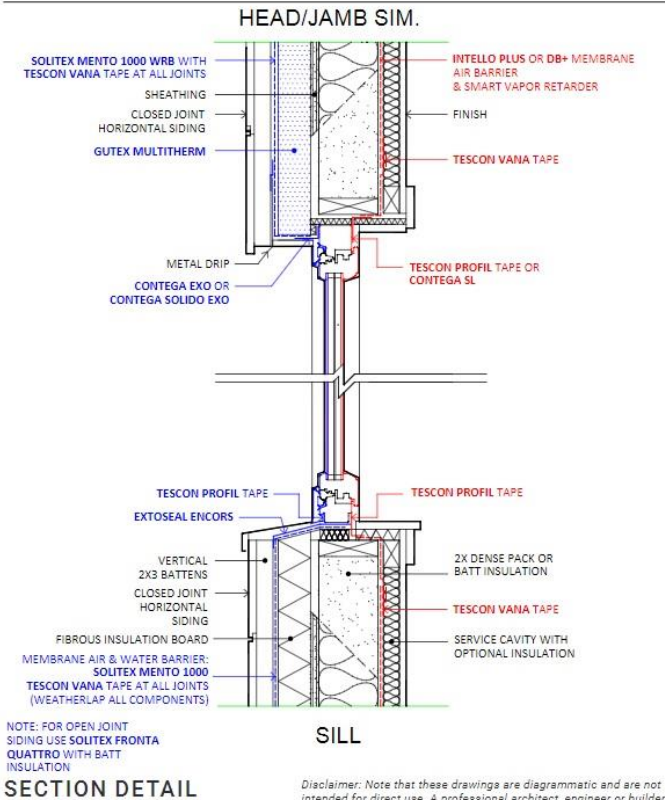
U_w , installed = 0.215 BTU/h sf *F



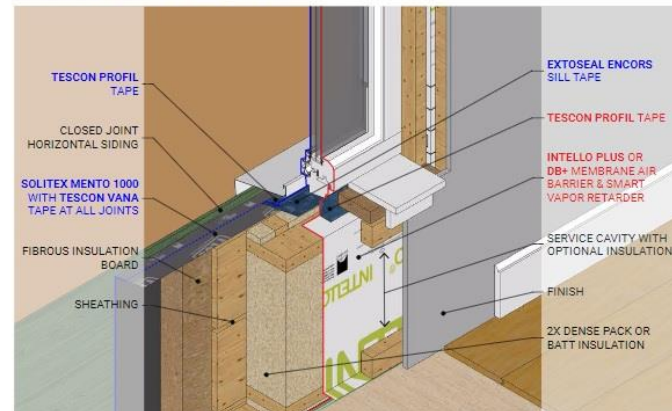
6. Fully Integrated Performance

Window Integration....

3a WINDOW PENETRATION



View up at first floor connection



View down at ground connection

6. Fully Integrated Performance



Horyuji Temple, Nara, Japan: 1,300+ years old

- Holistically integrate the enclosure system into the building design.
- Maximize the building's climate mitigation effectiveness by making it functional for generations.
- Beautiful buildings will be better cared for, last longer
- Interrupt the carbon cycle

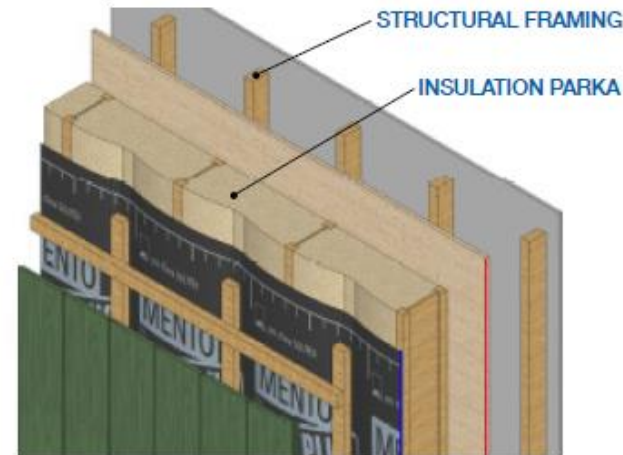
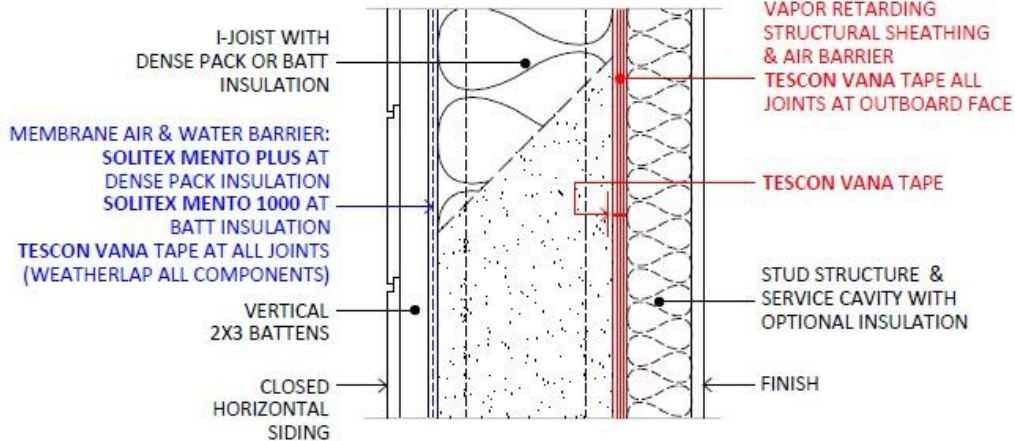
7. 100+ Year Durability

Real World Examples

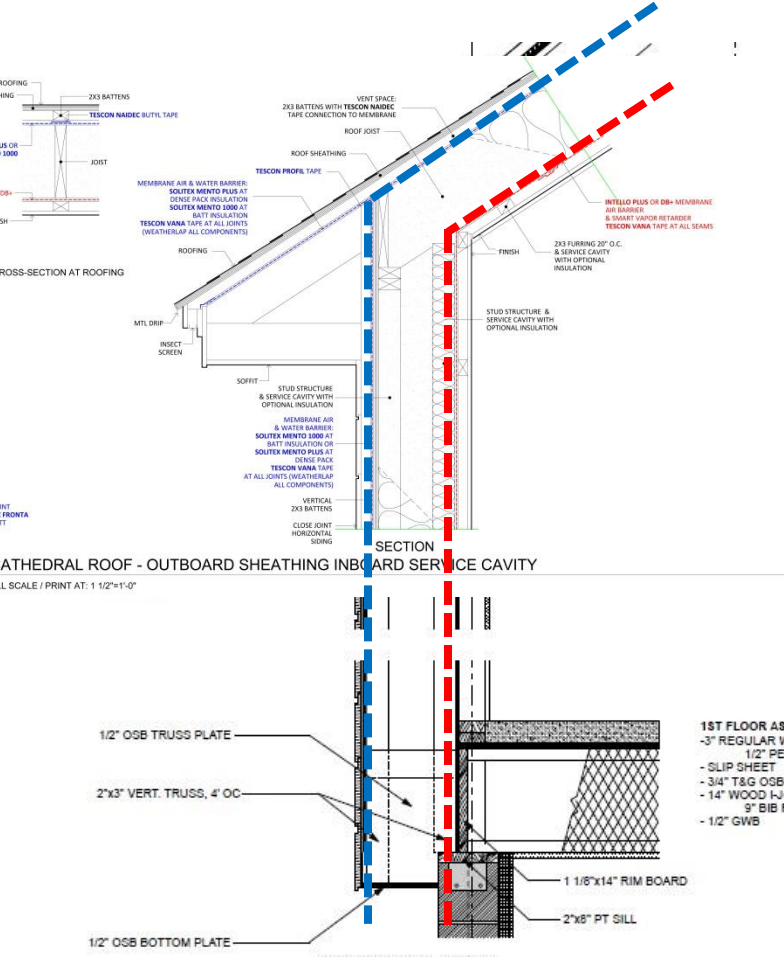
1. **Enclosure:** Home in **Maine**
2. **Daylighting:** Townhouses in **New York City**
3. **Air quality:** Affordable Housing on **Cape Cod**
4. **Less toxic** and more sustainable: **Dartmouth College** Retrofit
5. **Thermal Comfort:** Timber Frame house in **Vermont**

Enclosure – Maine House

- Water Shedding
- Airtightness
- Vapor Control
- Thermal Control



Enclosure....



ASSEMBLY HEATHING
 I-JOIST
 LLULOSE OR BLOW-IN
 GLASS INSUL
 IER
 ROSS BATTEN

ASSEMBLY
 RED LAMINATE FLOORING
 ETE
 X TUBING
 SB SHEATHING
 DIST
 ROSS BATTEN

1ST FLOOR ASSEMBLY
 -3" REGULAR WT. CONC. SLAB
 1/2" PEX TUBING
 - SLIP SHEET
 - 3/4" T&G OSB SHEATHING
 - 14" WOOD I-JOISTS
 9" BIB FIBERGLASS INSUL
 - 1/2" GWB



Ecocor.us

Naomi Beal Photography

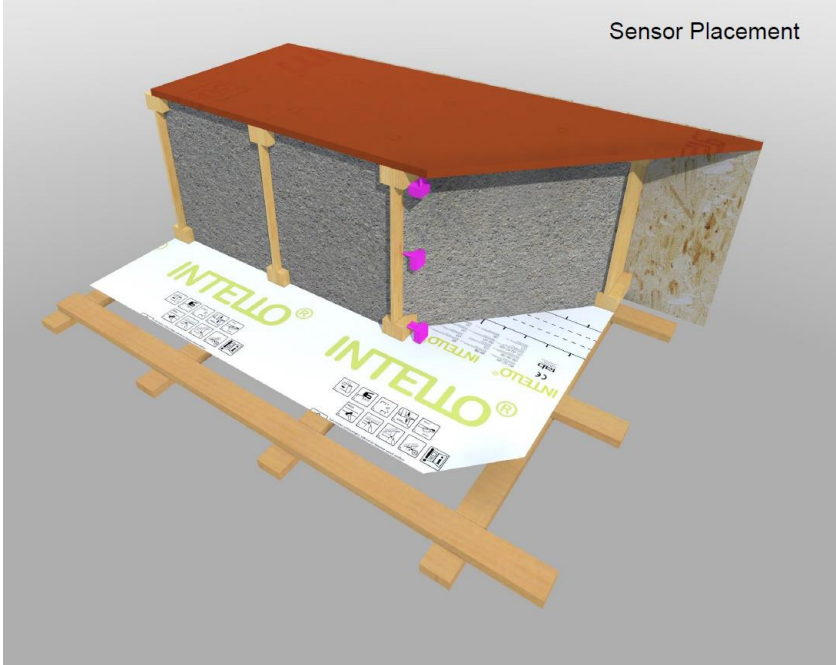


Unvented Flat Roof...

Naomi Beal Photography



Area of Flat Roof



Ecocor.us

Vapor Closed Roof Data...

Average Sensor Values from 12/19/2013 7:51:00 AM to 1/19/2017 10:53:00 AM using daily averages



The trajectory is down and increased reserves.

10 Golden Rules...

10 Golden Rules for Foam-Free Flat Roofs

- Minimum flat roof pitch 3% (3/8":12")
- Roof Membrane Should be Dark (in climate zone 5 and higher).
- No shading of roof membrane
- Check wood moisture content before insulation and installation of vapor control & airsealing.
- Use an intelligent vapor retarder inboard: INTELLO
- Do not install humid insulation.
- No cavities/air spaces in the insulation.
- Verified airtight w/ blower door
- Don't vent the roof (generally speaking it doesn't work)
- Breaking one or more rules can be done, but requires thought/WUFI.

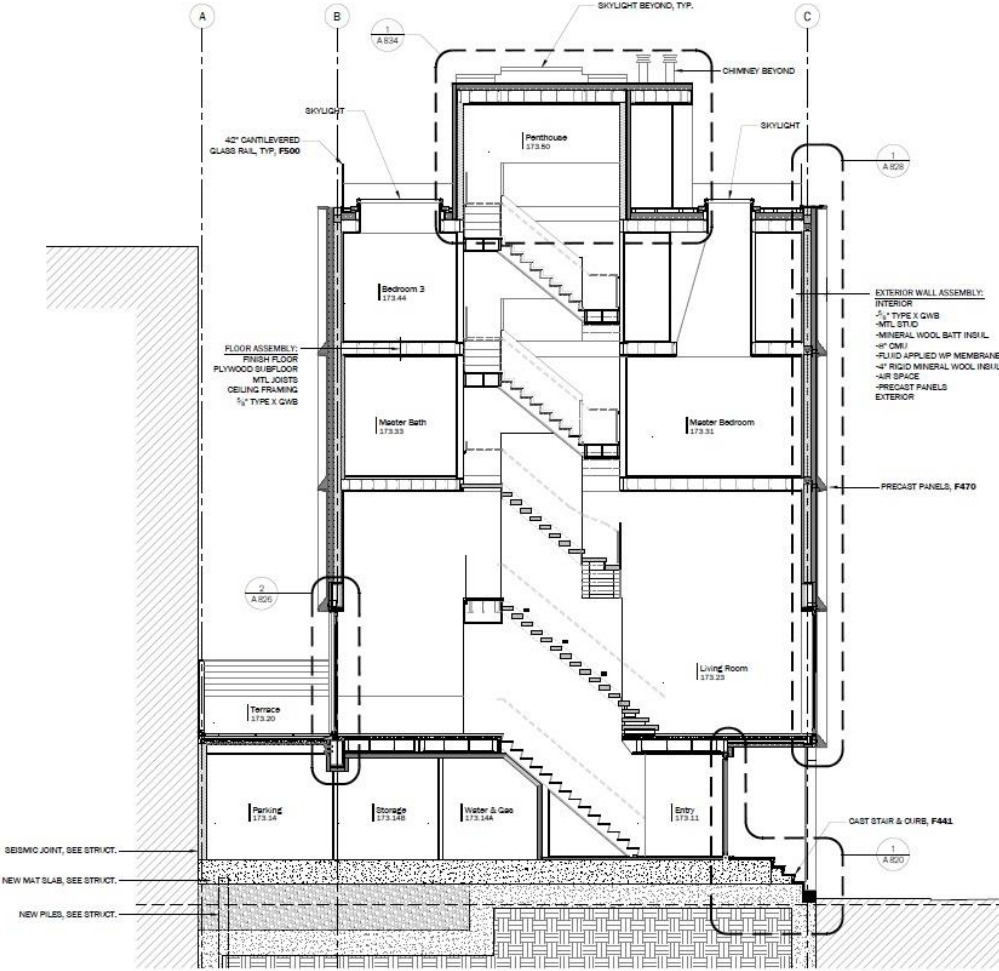
Daylighting – NYC Rowhouses



Alloy Design LLP



Integrated daylighting...

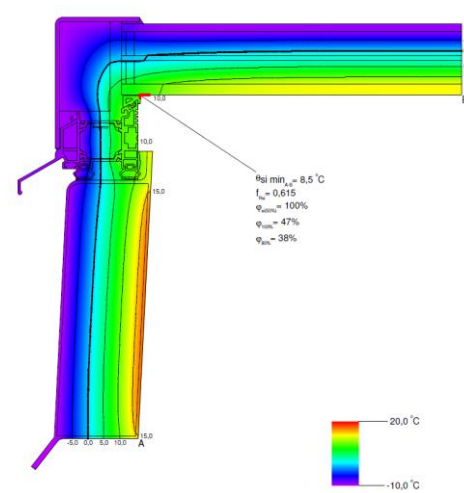
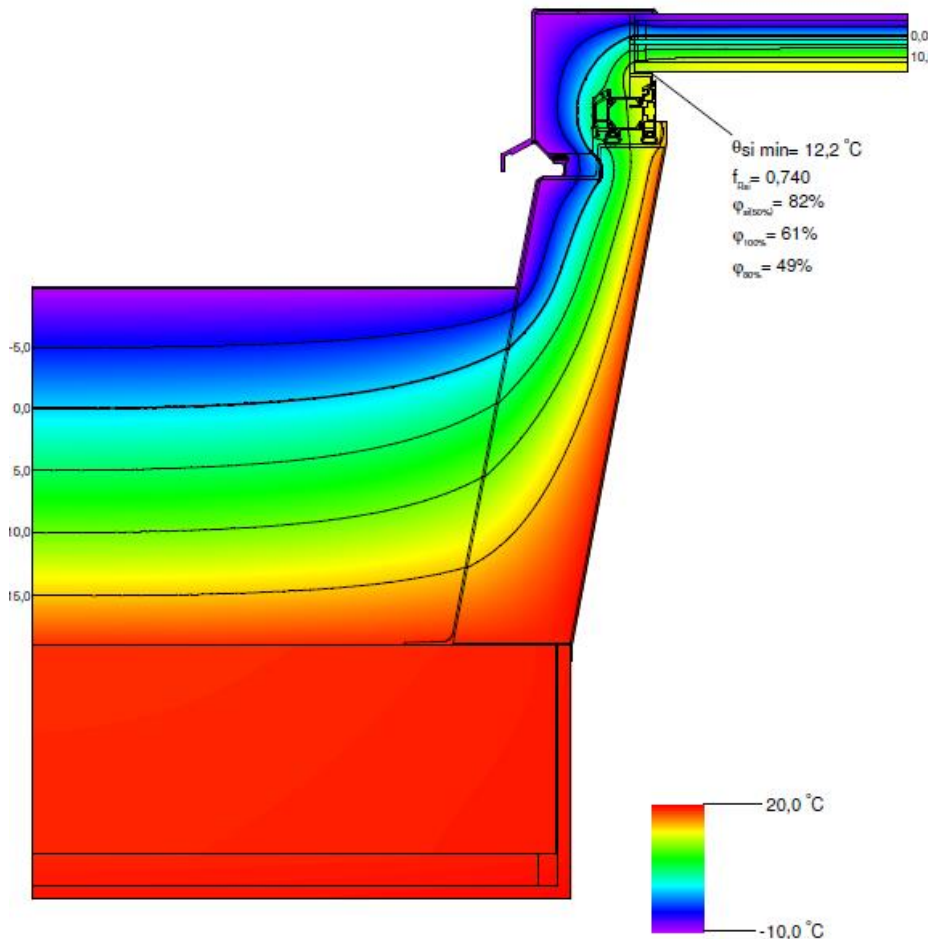


1 Building Section - 02
3/16" = 1'-0"

Integrated daylighting...

- PHI Certified: FE Energysave

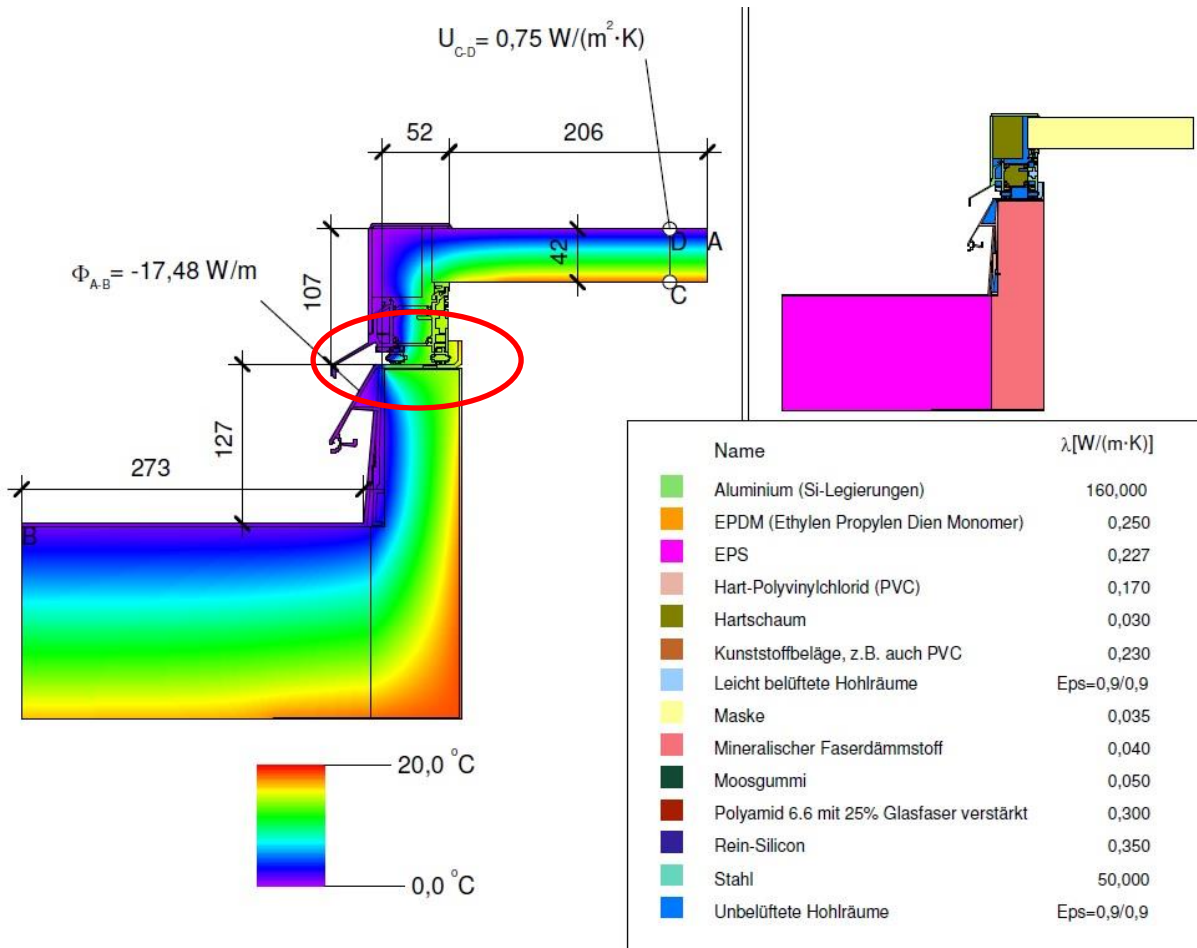
- PH Compatible: FE



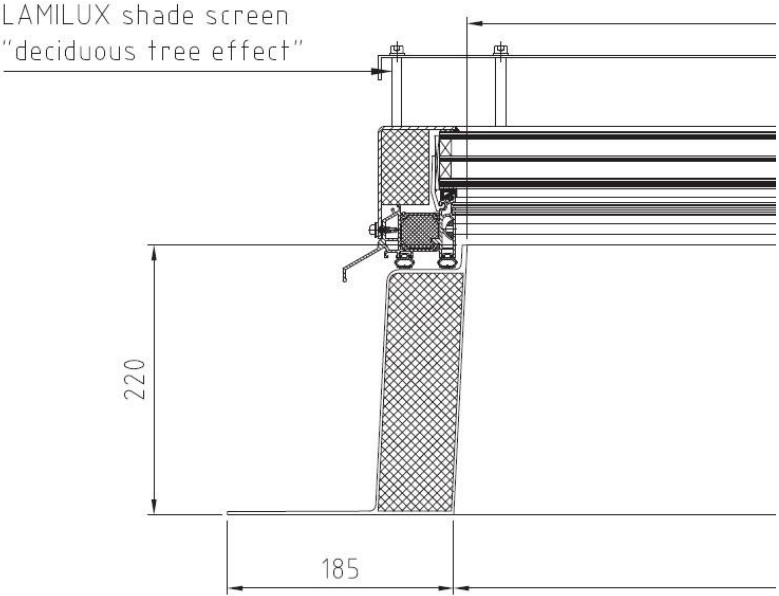
Custom...



Integrated daylighting...



Think about shading...



Think about shading...

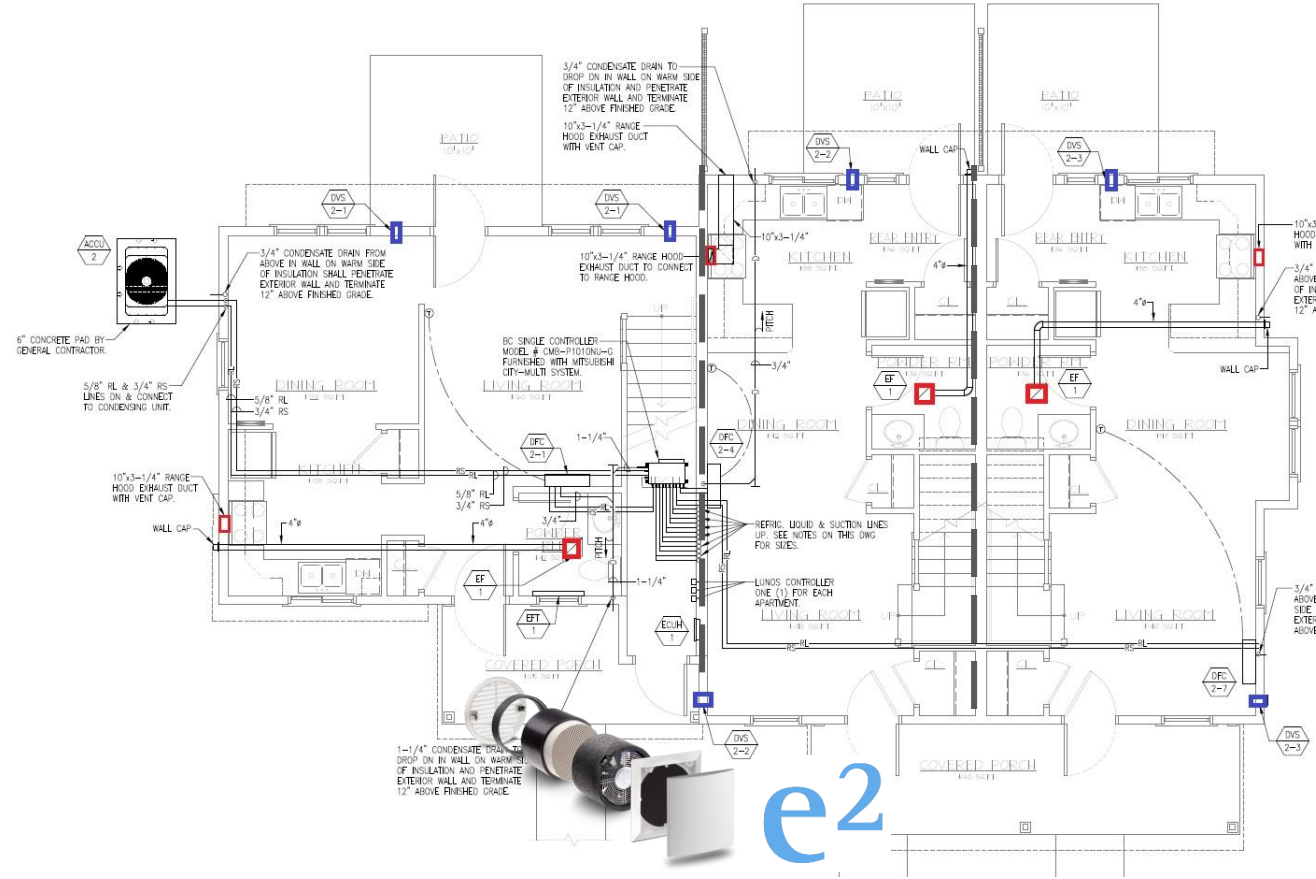


IAQ – Cape Cod Multi-Family

- 27 Units
- Affordable Housing
- 1 ACH50
- Cost Savings:
 - No cellars or attics
 - Decentralized Ventilation
 - Hybrid Ventilation Solution



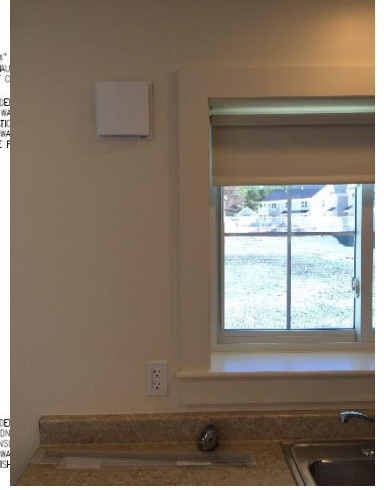
Plans...



Ground Plan of Three Units



e2 installation tube

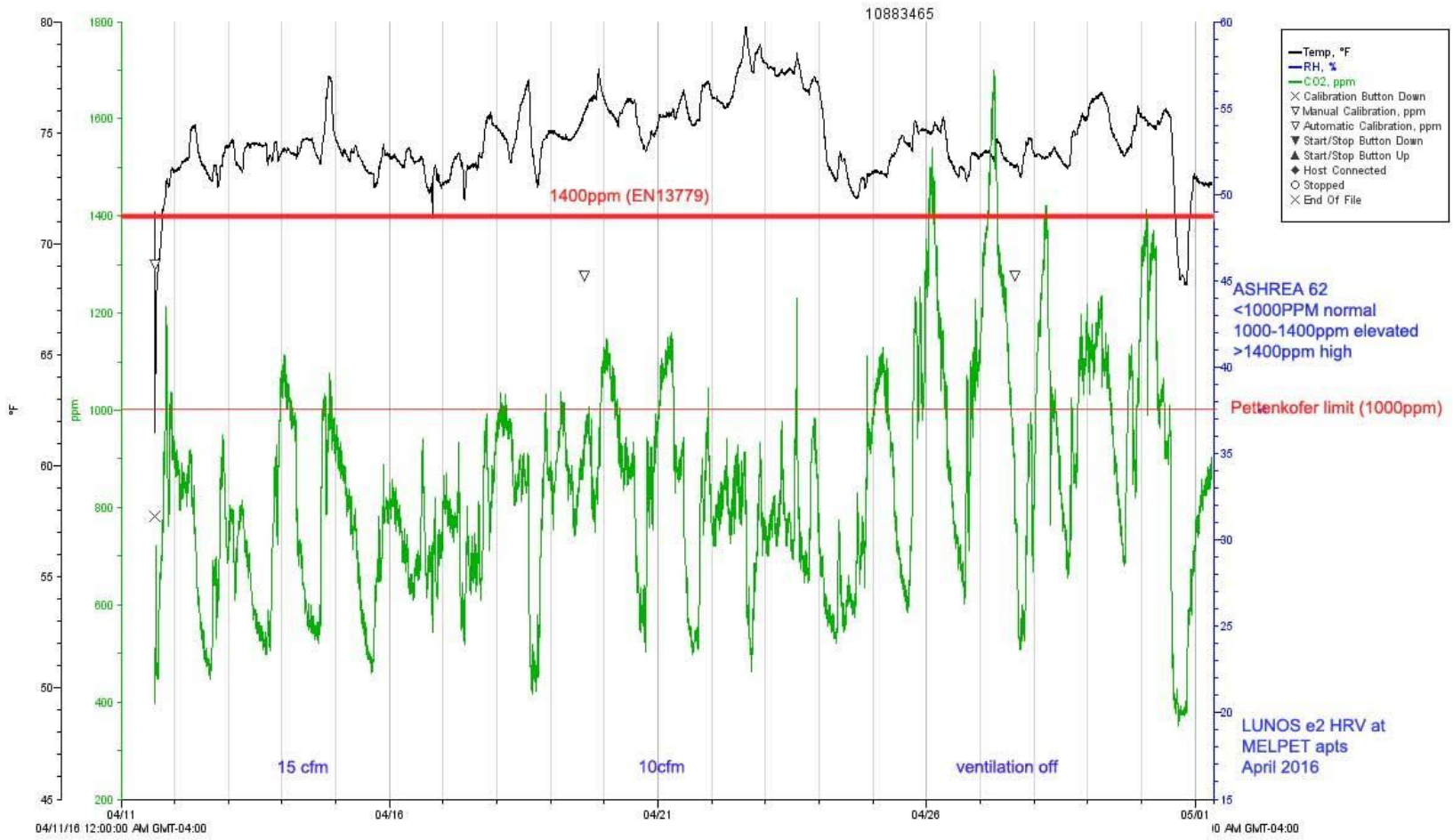


Interior Cover



Controls outside of units

Data...

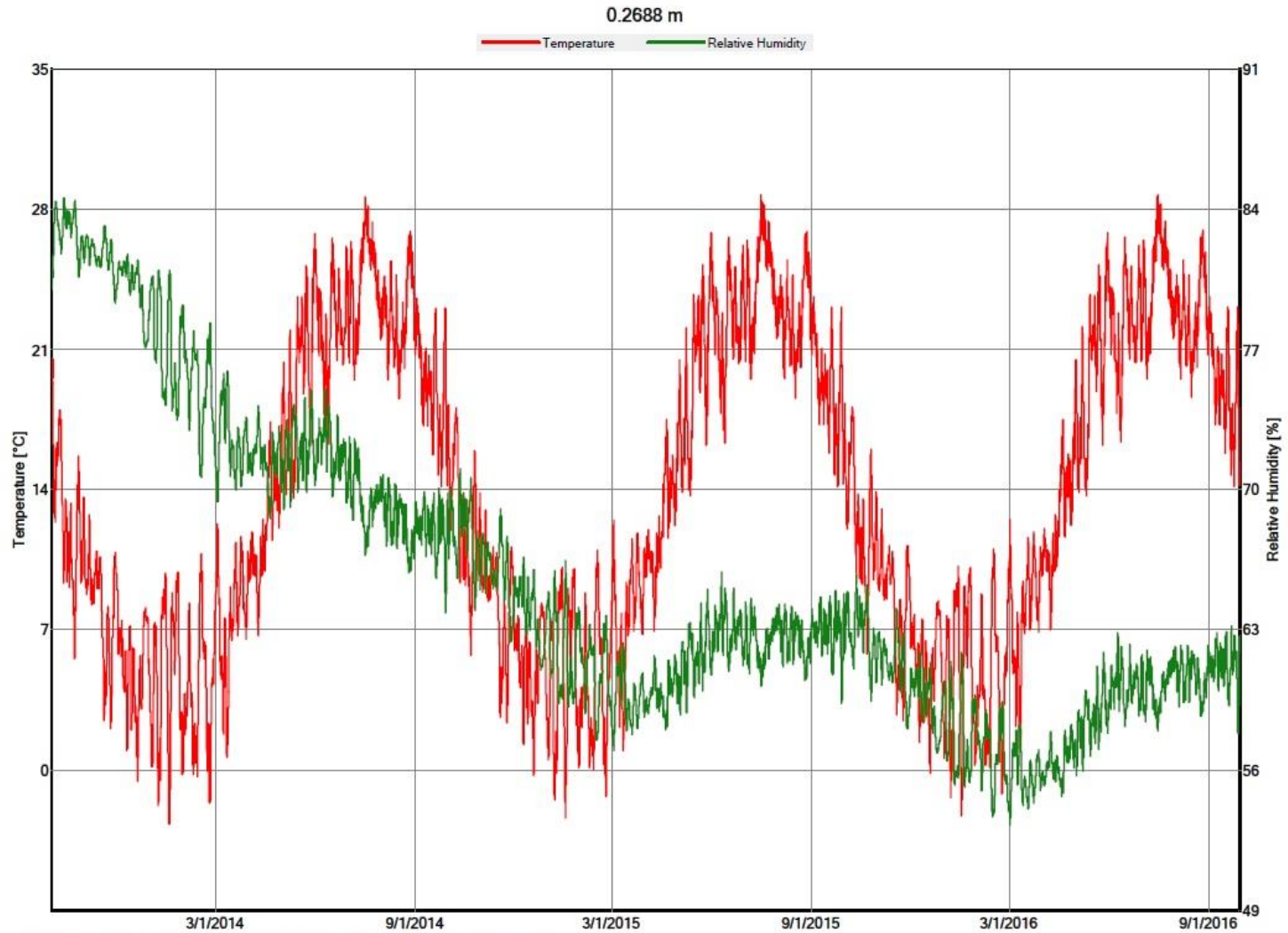


Less Toxic – Dartmouth College Housing

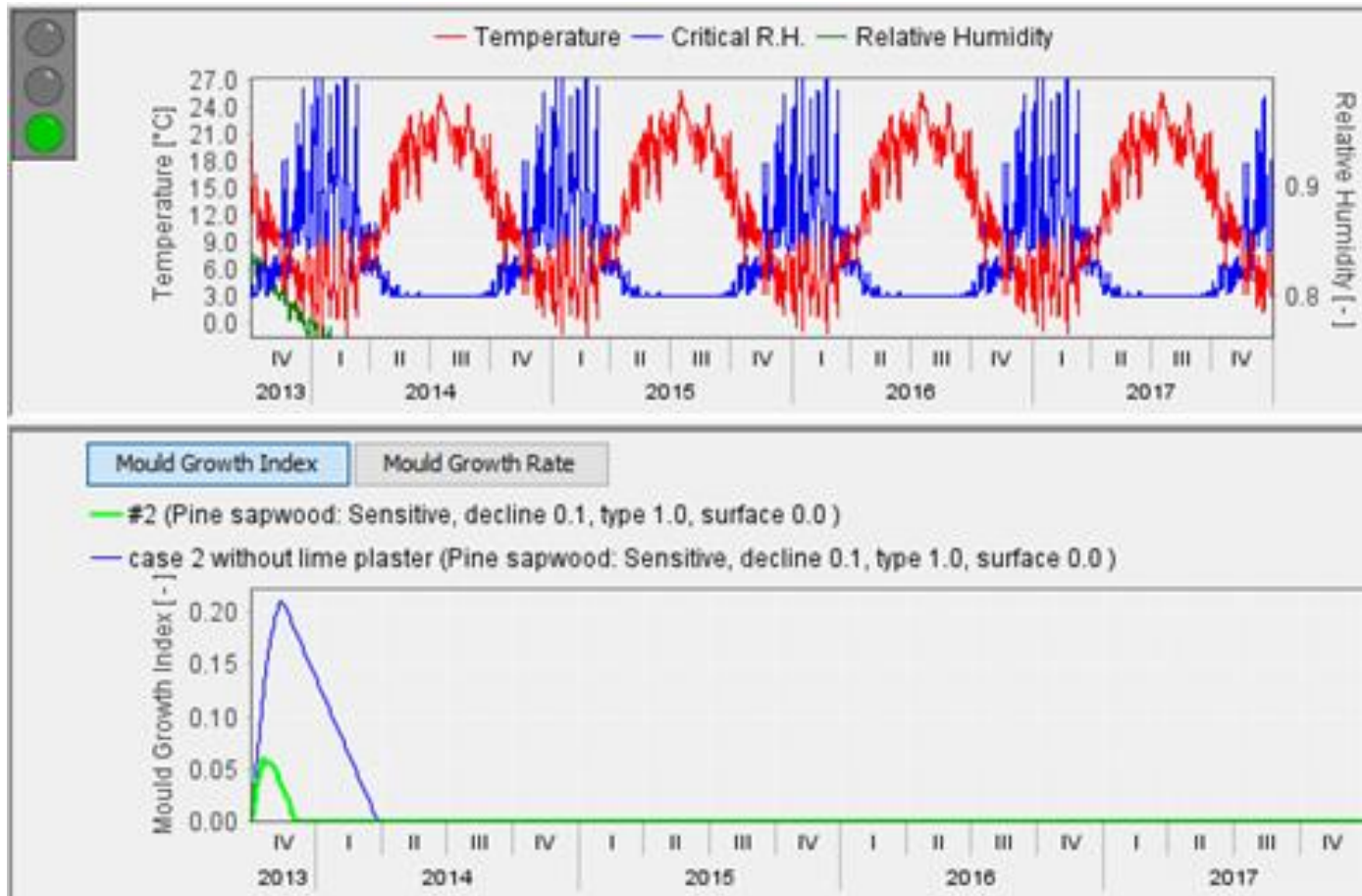
- Historic Building
- Interior Insulation
- WUFI Study



WUFI...

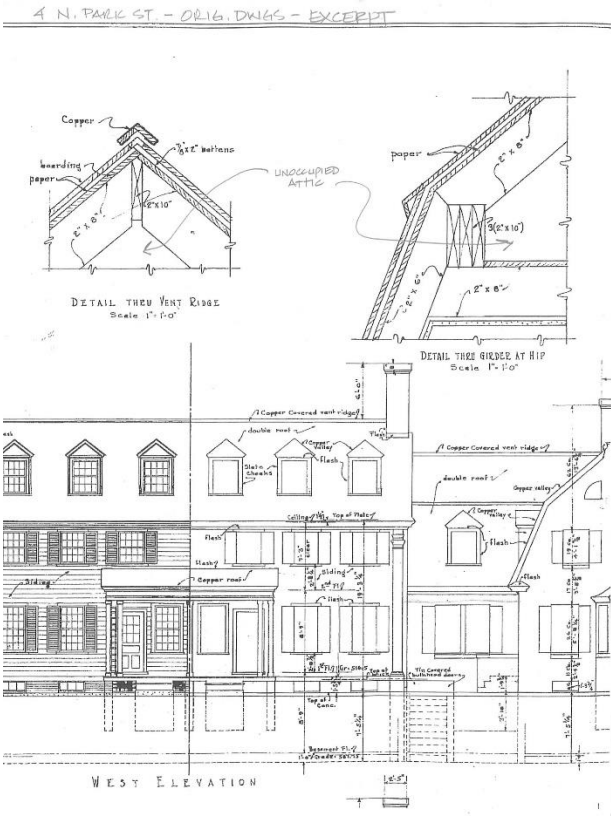


WUFI® Pro 5.3; 130819 wufi of brick terracotta wall.WSP; Case 1: Brick/terracotta wall with cellulose and INTELLO Plus; 1/25/2017



WUFI: Mold Index

Buildings leaning green...



Last bastion of spray foam?...

Rim Joists
Spray Foam



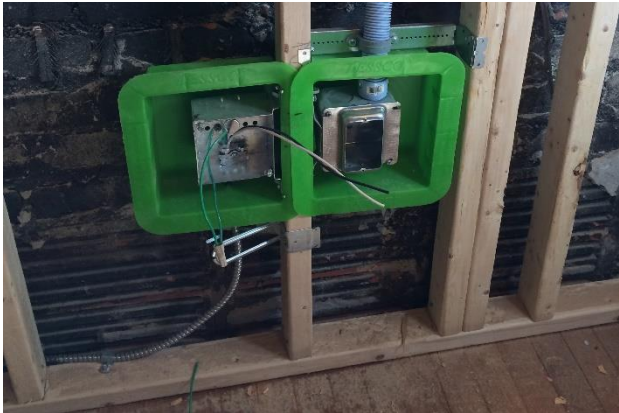
Not Dartmouth



Services...



Not Dartmouth





Credit: Smith & Vasant Architects

Dartmouth College “Triangle House”



Thermal comfort – VT Timber Frame









No Time is Left, **Let's Act**

Build like the future
depends on it.



Smart Enclosure
System



HIGH PERFORMANCE
BUILDING SUPPLY

FOURSEVENFIVE.COM



Any Questions?

foursevenfive.com | foursevenfive.ca



**HIGH PERFORMANCE
BUILDING SUPPLY**

FOURSEVENFIVE.COM



Thank you.

